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Artificial Intelligence Applied to AOI

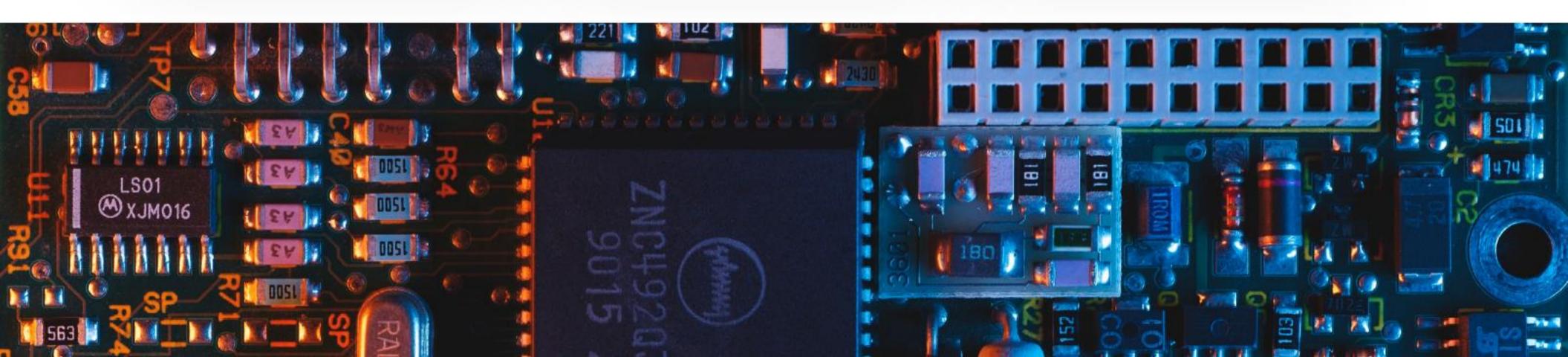
Delvitech Company and Technology Presentation 03 April 2023 Octavian Ungureanu – EMEA Sales Manager





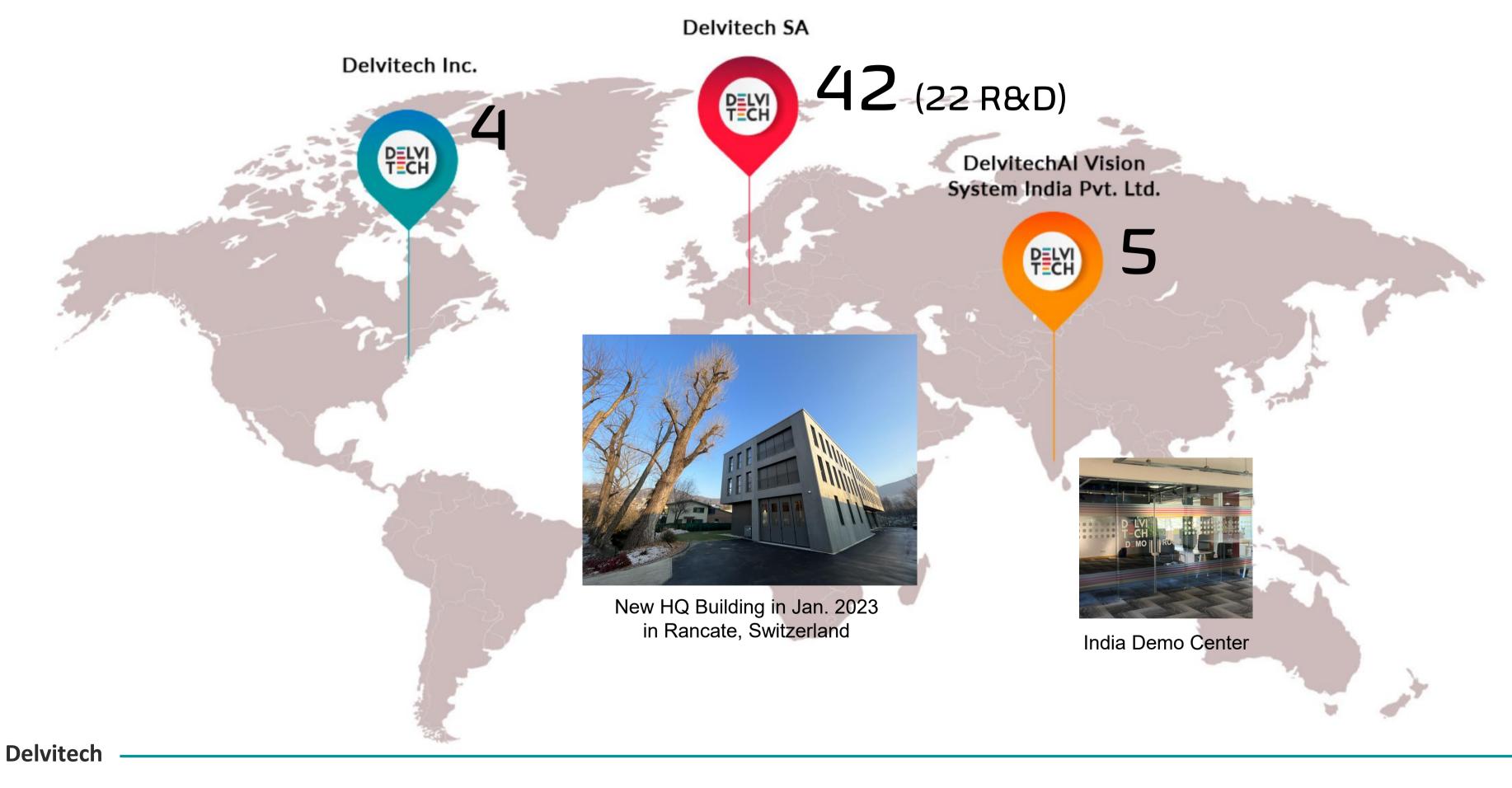
Delvitech **designs, manufactures** and **supplies** 3D automated optical inspection systems for Printed Circuit Board Assembly (PCBA) in both SMT and THT processes. **R&D** and **innovation** are at the heart of everything we do.

Our technology is based on agnostic artificial intelligence software to offer self-programming features and outstanding inspection capabilities according to IPC.



Thanks to our **global team** and **exclusive** partners, Delvitech aims to provide clients in diverse markets with **revolutionary** solutions based on Al that stand out in **quality** and **performance**.

Number of Global Employees



(+41) 91 646 07 78







The information contained in this document is confidential. WWW.alldataee.com Delvitech has a widely global team and officially collaborates with SUPSI - Department of Innovative Technologies, Dalle Molle Institute for Artificial Intelligence USI-SUPSI (IDSIA).



Partners

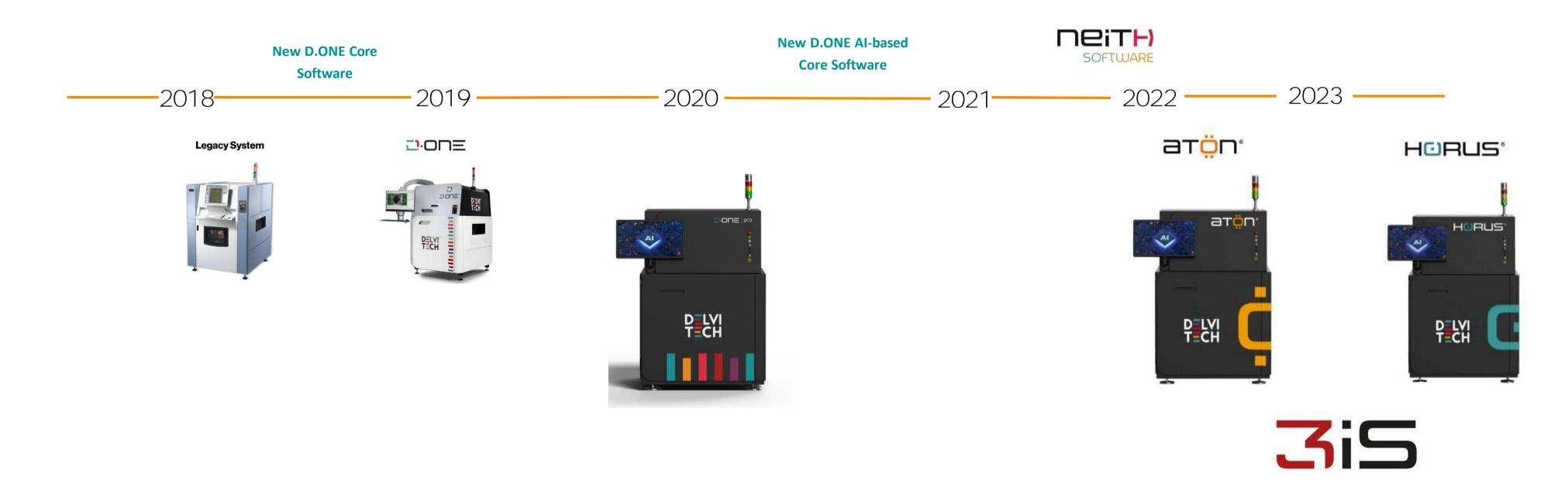
Our

Scuola universitaria professionale della Svizzera italiana

SUPSI



Hardware & Software Revolution



Delvitech



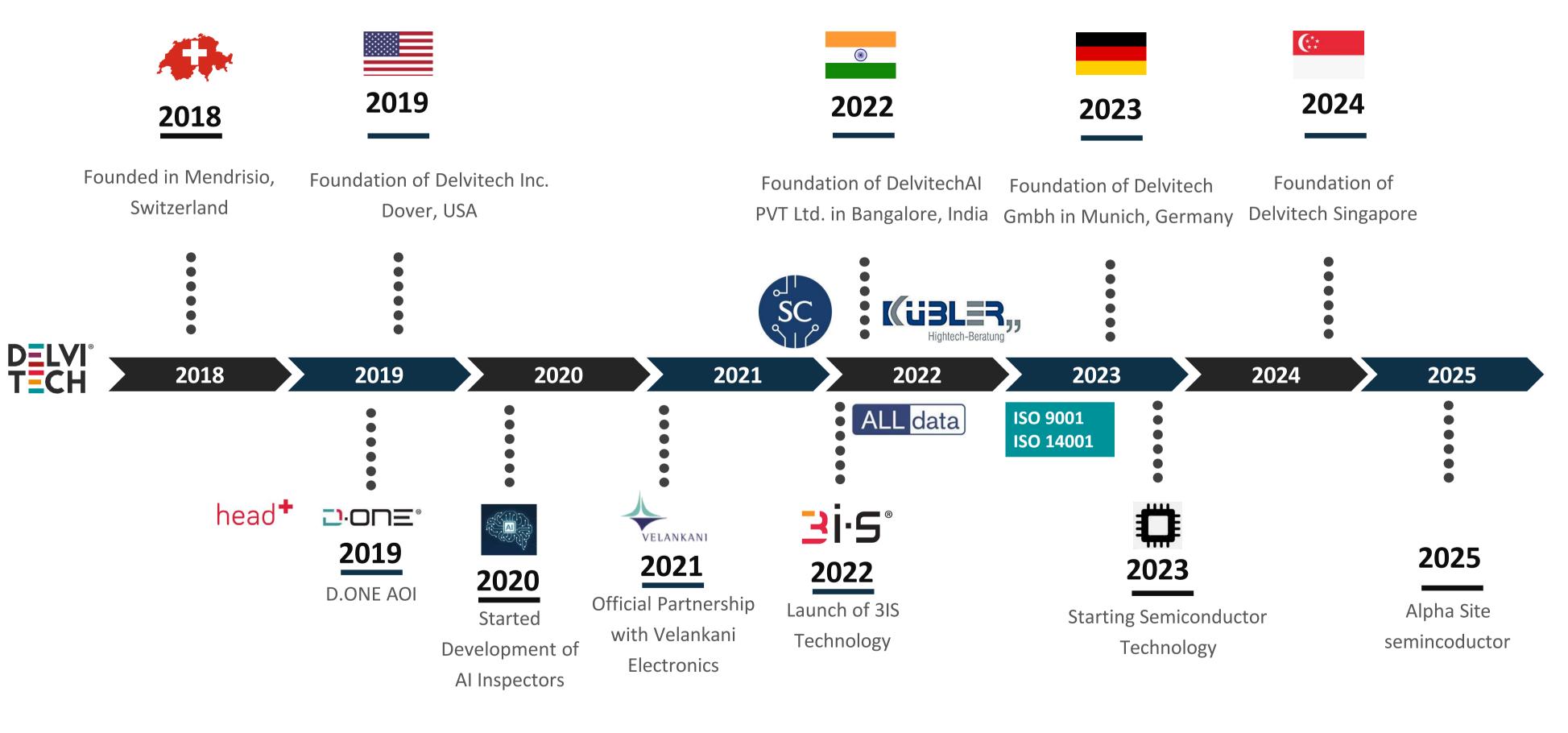






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Company History and Business Plan



Delvitech





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Our Sustainable Commitment



With the aim to reduce CO2 emissions, Delvitech joined THE **GREENEST** initiative.

We support reforestation projects around the world and have planted:



Positive impact of our actions:











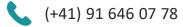


We joined a water-balancing initiative launched by Wami.

Delvitech can balance its corporate water consumption and the impact of its products, by donating drinking water to many families in some of the countries with the greatest water needs.

OUR SOLUTION

Delvitech











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JiSEcosystem

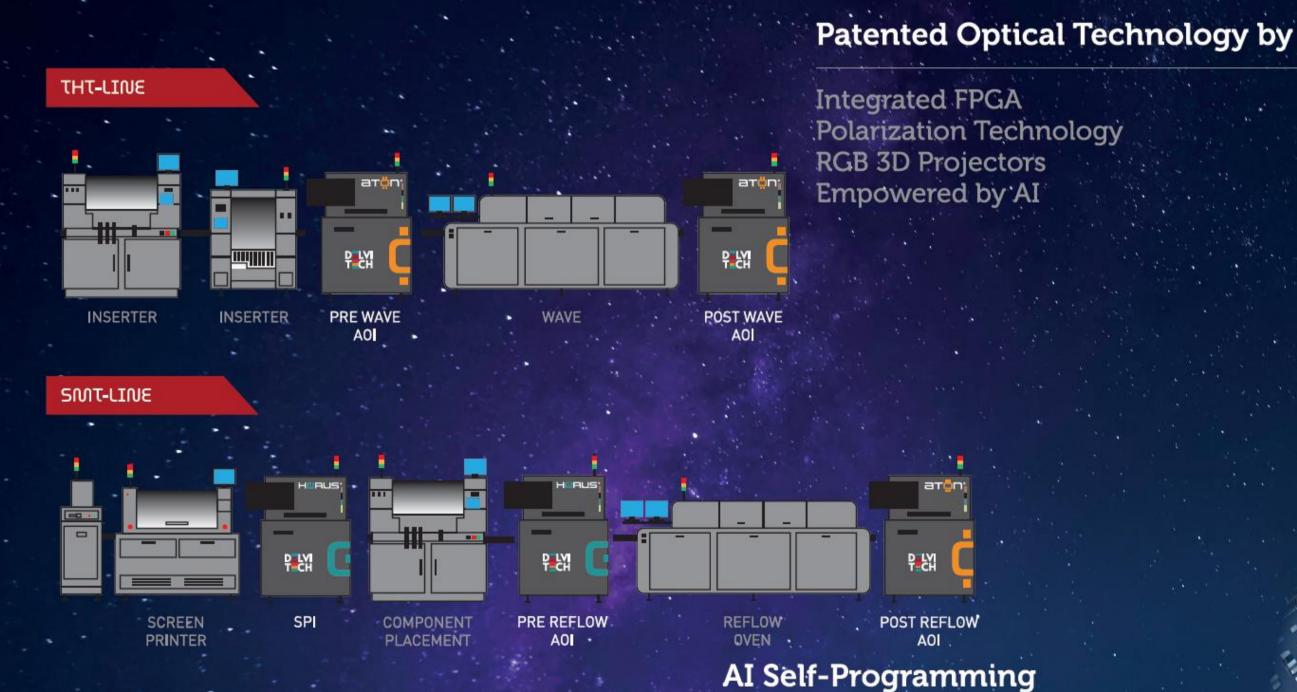
Innovative Intelligent Inspection Solution

An Al-based Solution for Smart Production & Quality Control



Artificial Intelligence Applied to AOI

One technology, one solution



Pre-trained Neural Network Models **3D Package Library by IPC AI-based Inspectors**

Discover the new generation of 3D AOI driven by AI

D LVI T CH



Challenges

With the increased complexity of modern manufacturing, OEMs and manufacturers are facing challenges to be able to rapidly adapt to the short life-cycle of products and maintain a consistent level of high quality with currently available Automated Optical Inspection (AOI) machines.

Issue	Challenge	Common Solution	Delvitech Al
Skilled Labor	AOI machines require highly skilled engineers to deliver intended performance.	Suppliers must provide extensive support for customers. Customer must invest large effort to train employees.	Pre-trained AI models for highly automated self-programming and inspection.
Improving Efficiency	Complex product portfolio creates challenges for manufacturers to rapidly change over to the new product.	AOI suppliers provide package library which must be controlled by the engineer for every product.	Shared library concept on the cloud to adapt to every new program created which can be used by any machine connected to the cloud.
Quality Control	Quality varies from batch to batch, production line to production line or one manufacturer to another.	Highly skilled quality personnel is required to invest time to define quality standard and control.	Cloud-based solution enables OEMs and EMS companies to have a consistent inspection quality with the AI-based inspectors.
Defect Predictivity	The process of optimizing the production can improve the defect rate but it lacks a systematic and effective approach.	AOI machines are capable to detect defects that already occurred, and customers must analyze the data manually to understand the cause.	Delvitech AI model will allow defects on the production to be predicted before it occurs. This prevents unnecessary repairs and waste to be produced.

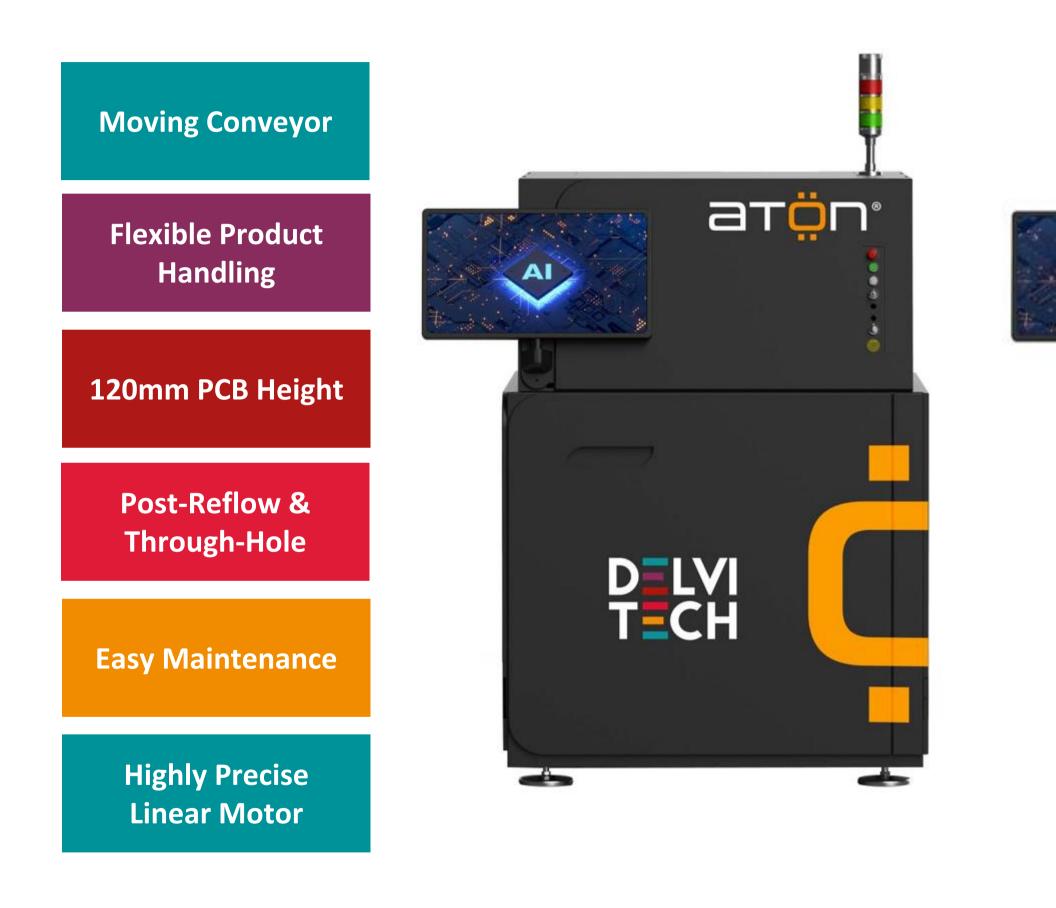
Delvitech











Delvitech







Moving Optical Head

Single Track & Dual Track

50mm PCB Height

Solder Paste & Pre-Reflow

Easy Maintenance

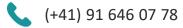
Highly Precise Linear Motor

3IS Optical Technology

4 Digital RGB 3D Projectors

Customised Telecentric Lens















Delvitech High-Speed Top Camera

Delvitech Polarised Camera

4 x 12MP Delvitech Angular Cameras

> RGBW LED Illumination

Software Features and Benefits



Delvitech







Efficient Production Scaling

USER FRIENDLY

FEEDBACK OF THE **STATUS - 4.0 INDUSTRY**



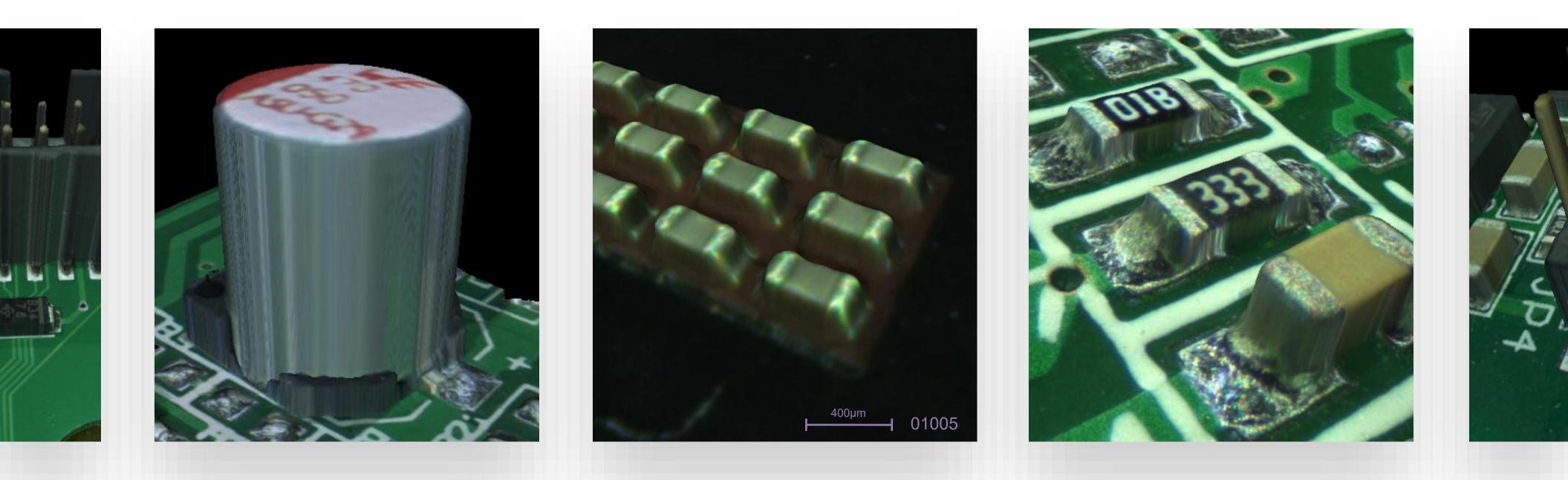
Shared Package Library



Problem Solving Skills

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Examples of 3D Images



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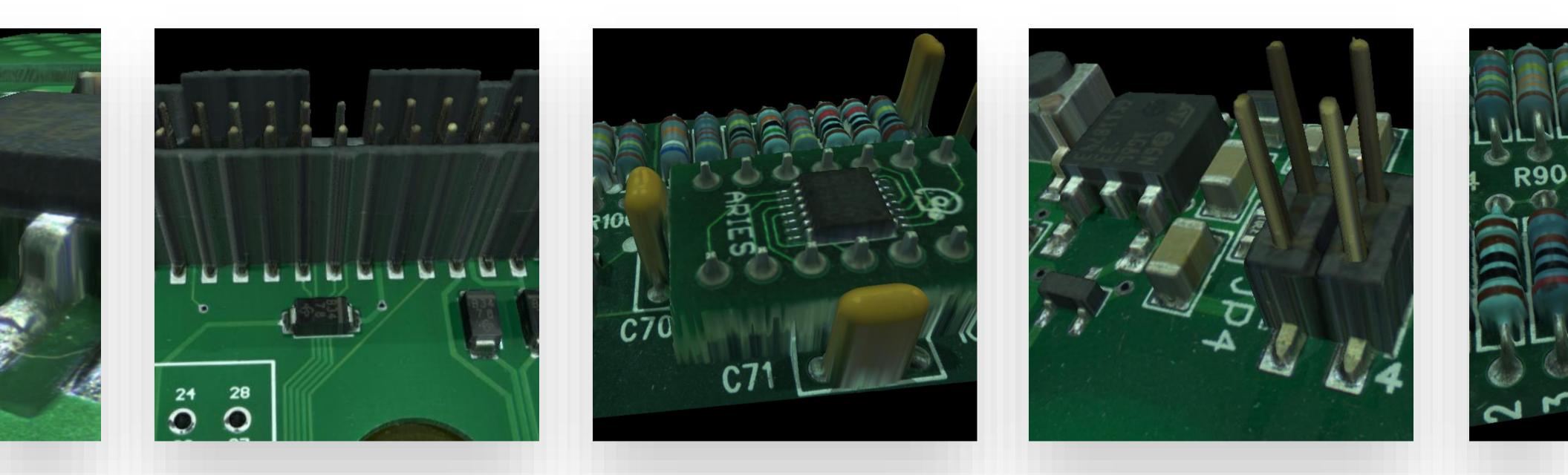
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Examples of 3D Images

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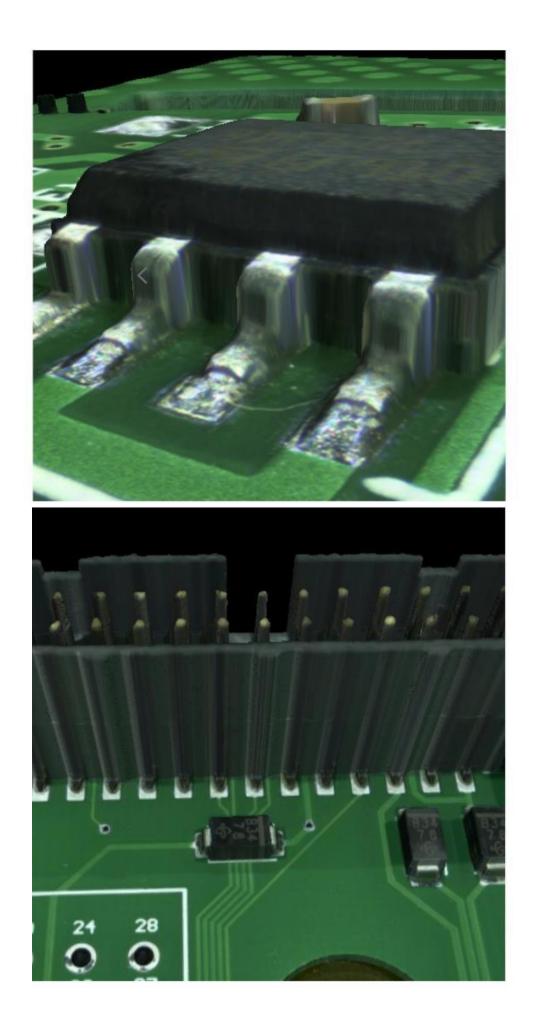
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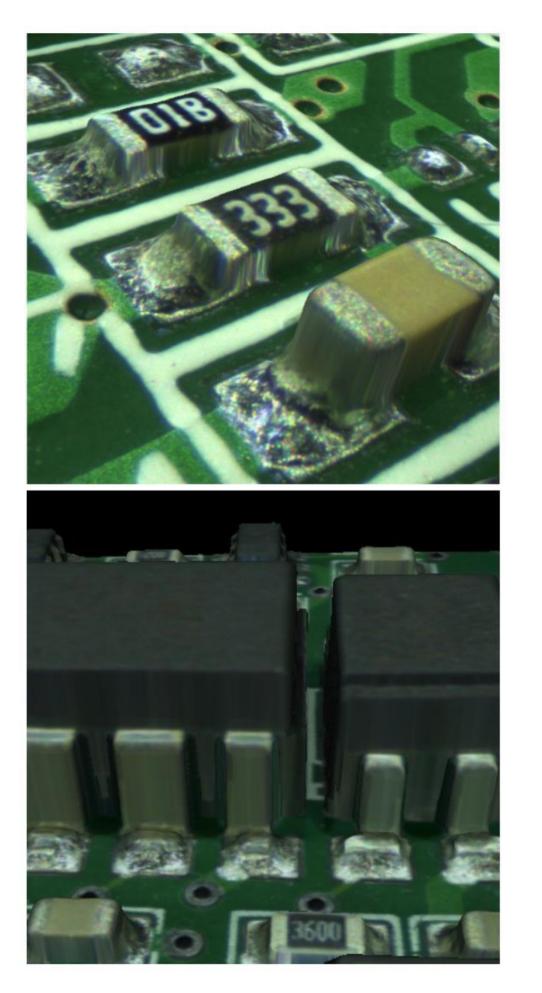






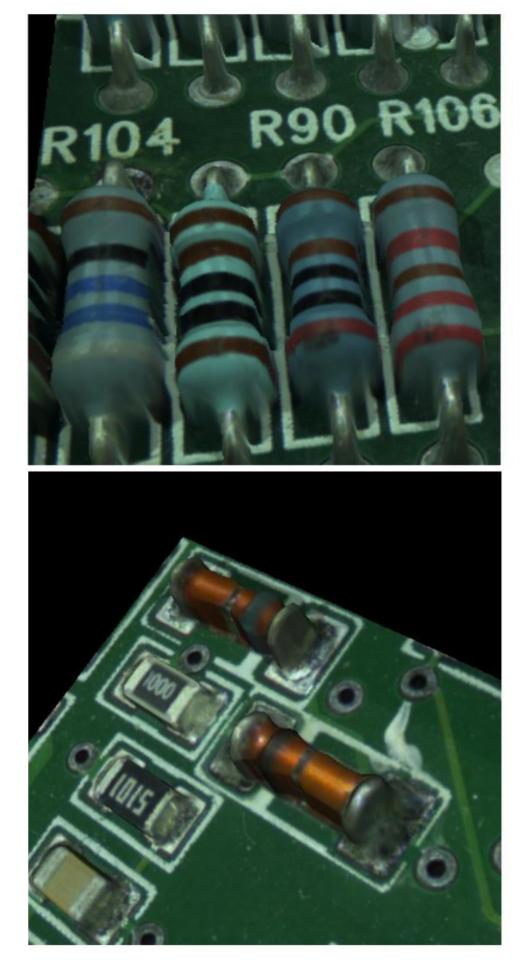
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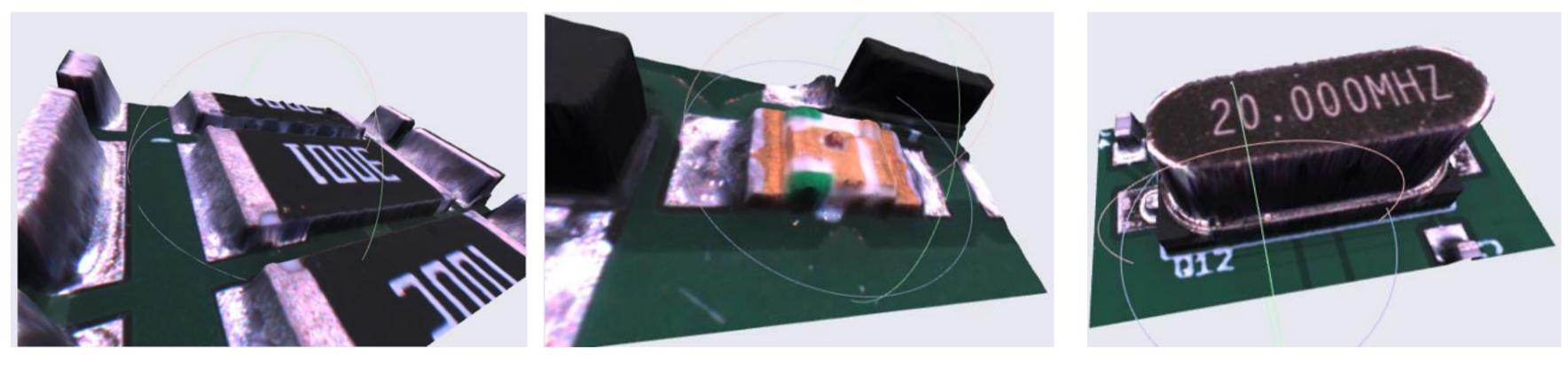




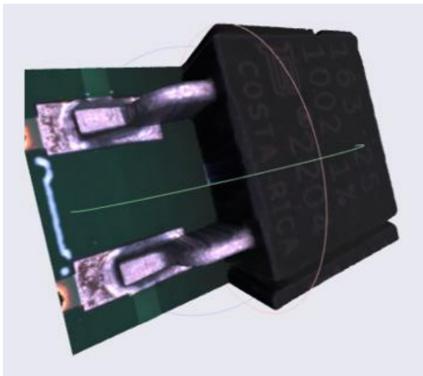




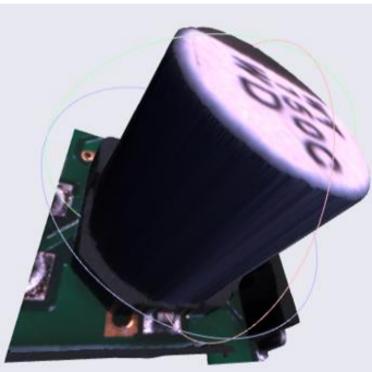




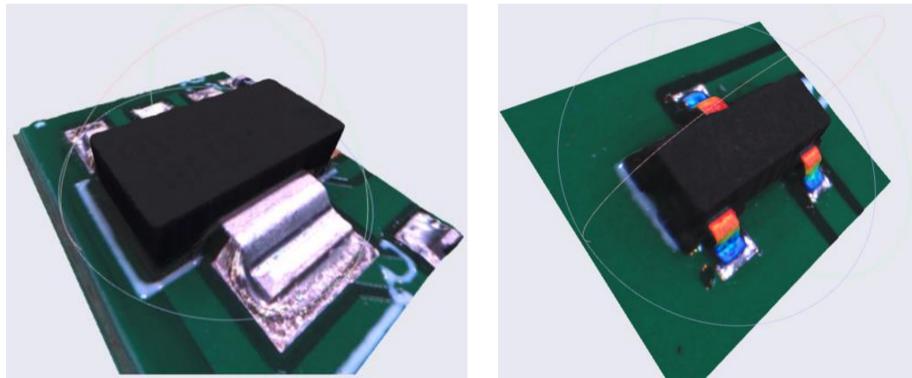
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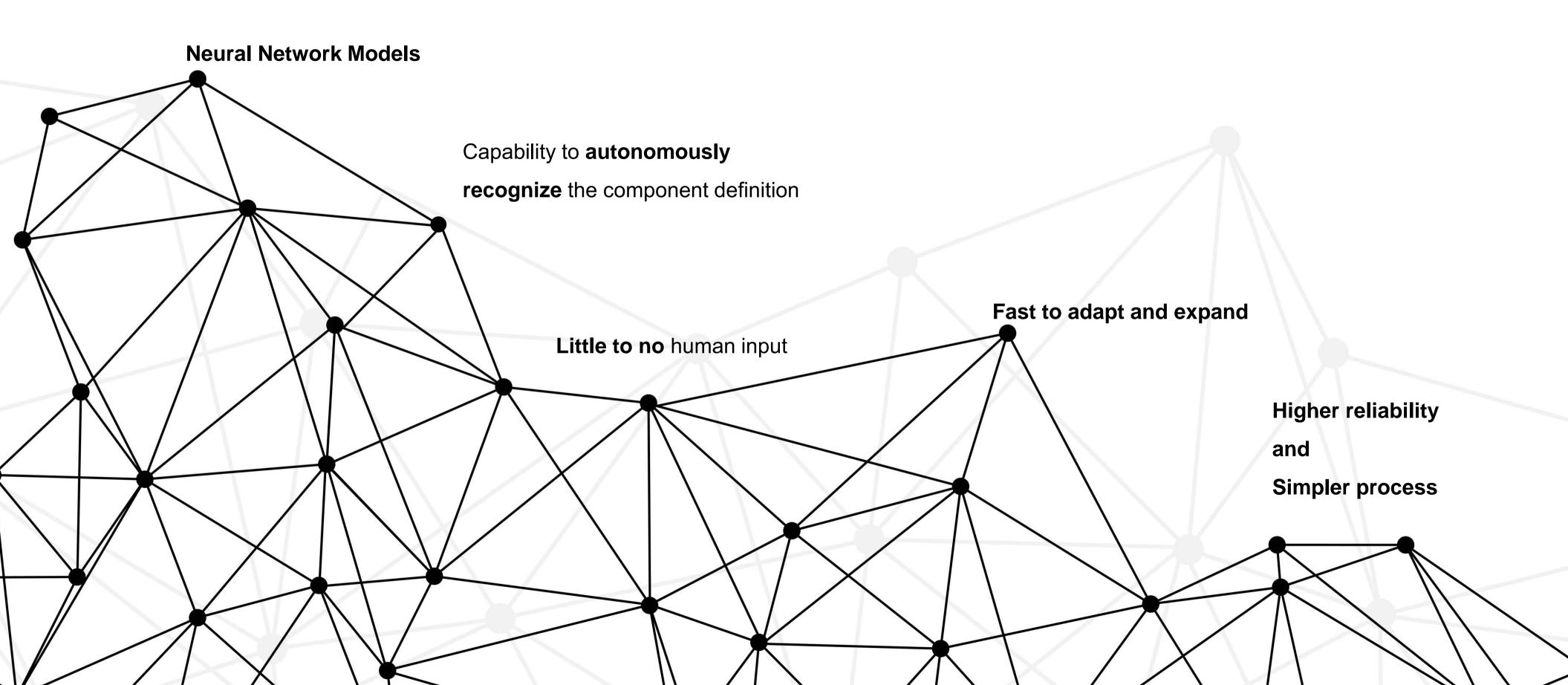


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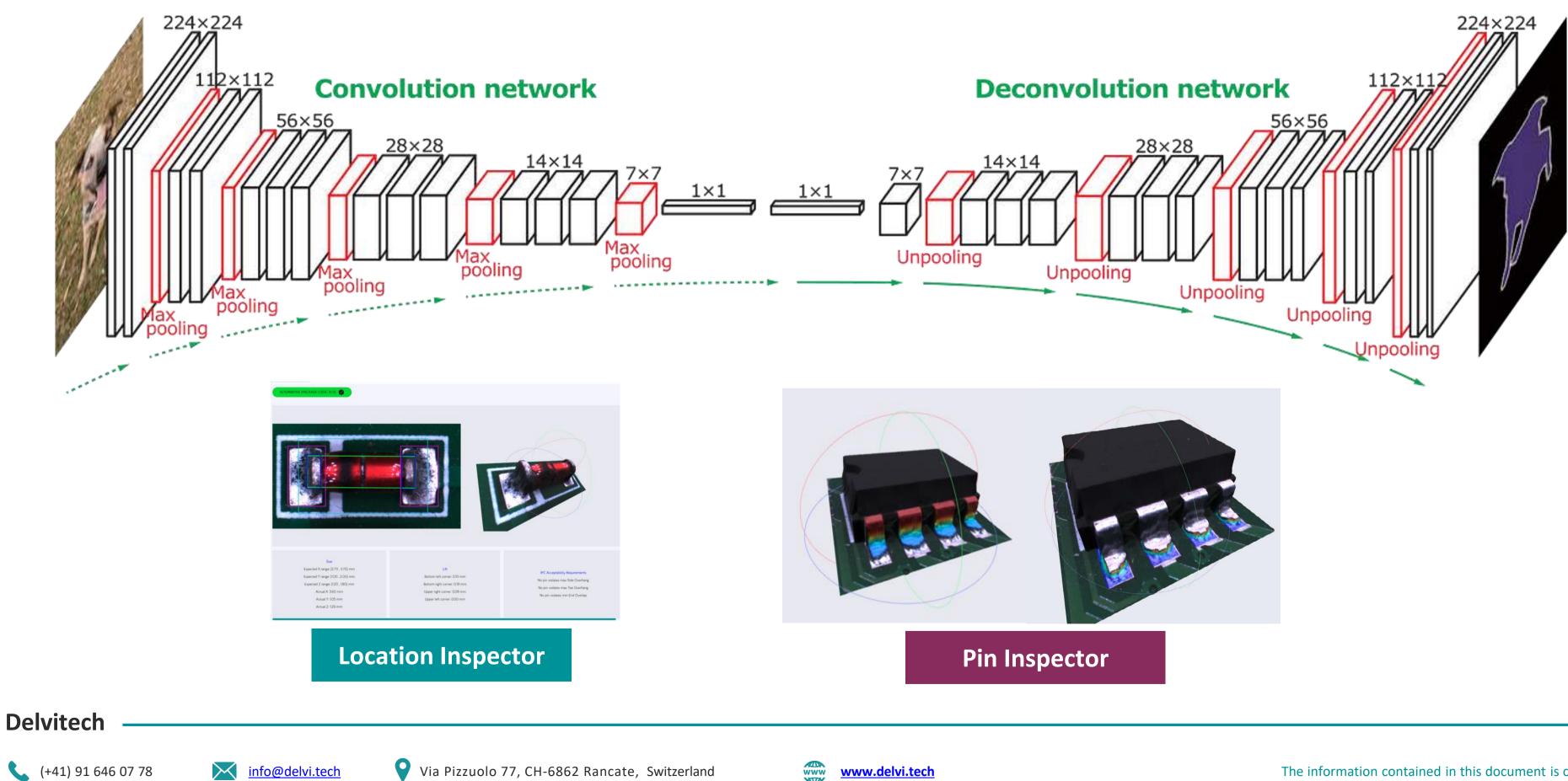




How is AI helpful for AOI?



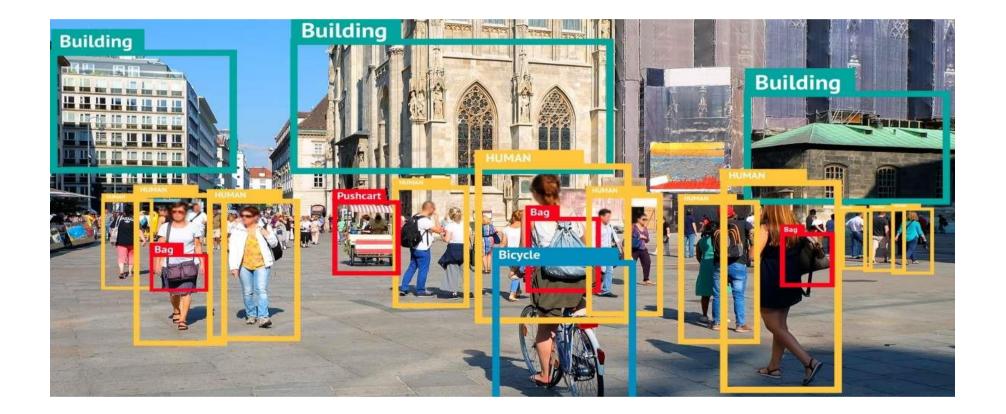
Delvitech Neural Networks – Convolutional Network



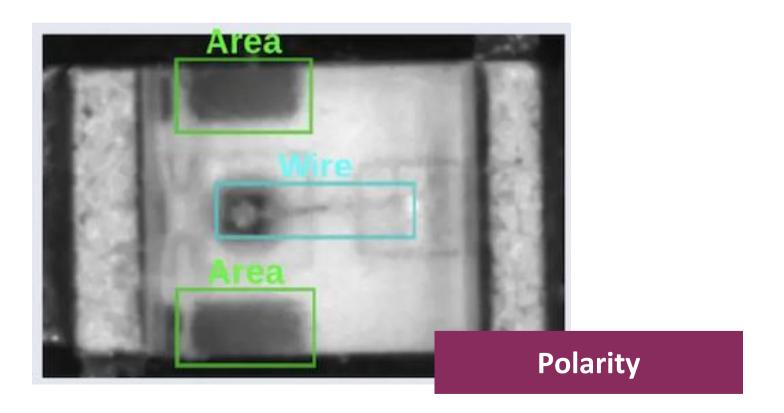


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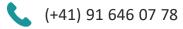
Delvitech Neural Networks – Object Detector and Recognisor







Delvitech



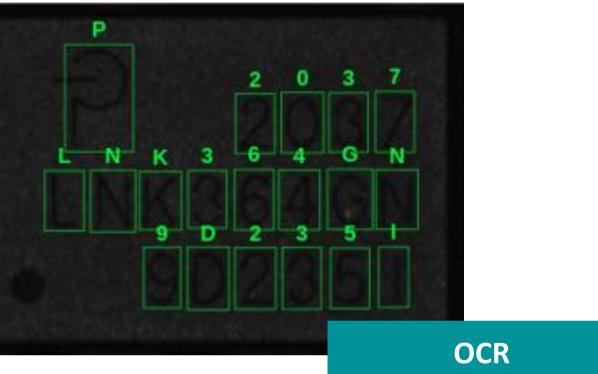






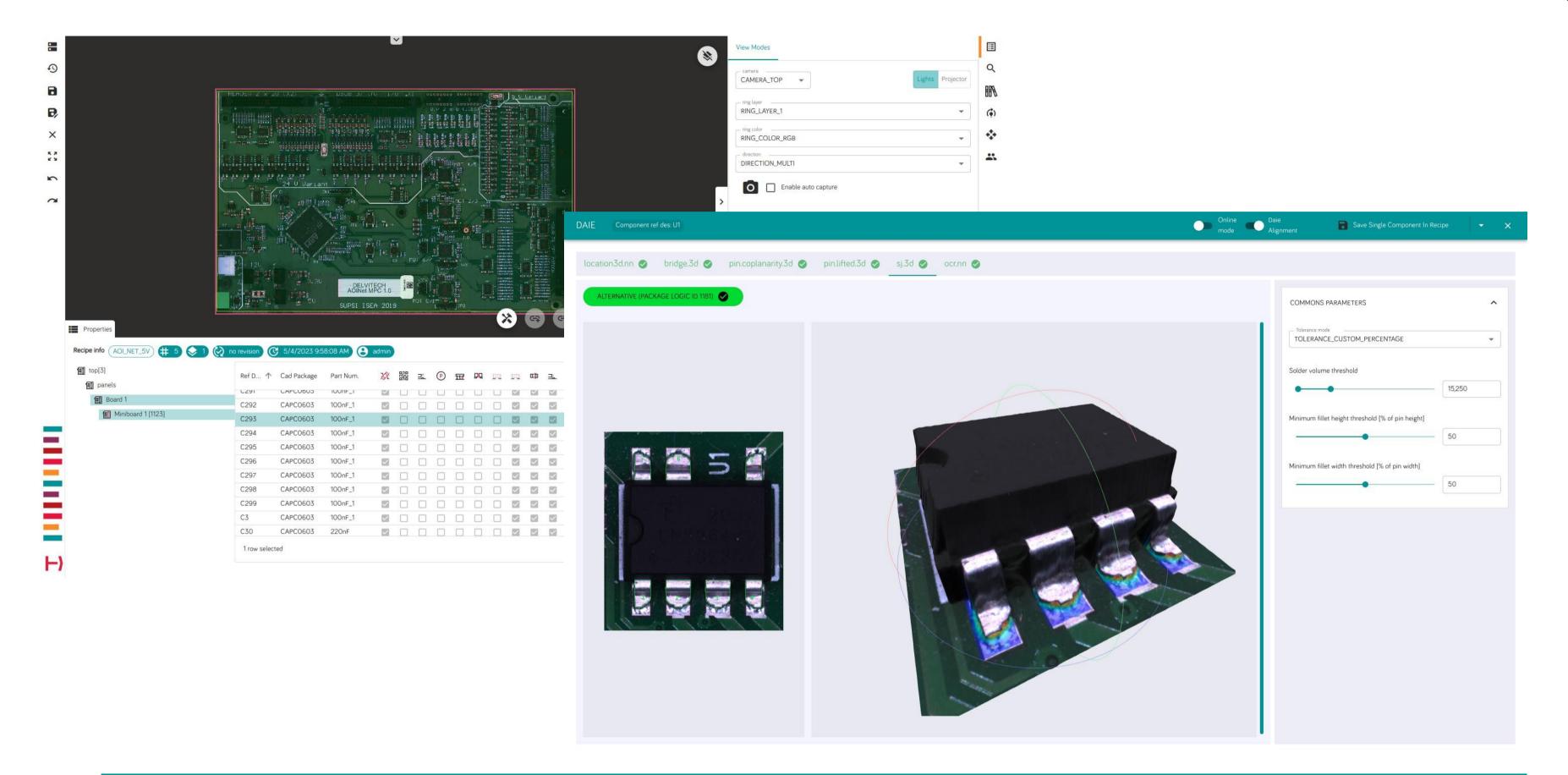






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AI 1: Easy and fast programming with Delvitech Neith



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Delvitech Neith web-based SW provides a clean and easy to program user interface with AI-based inspectors

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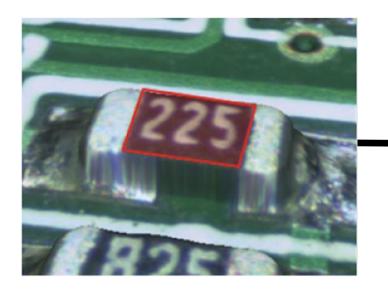
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AI 2: Implementation of Trainable AI Neural Network Model Training Manager

Training manager allows the user to train the Neural Network directly on the machine.

An example of training the NN Model:

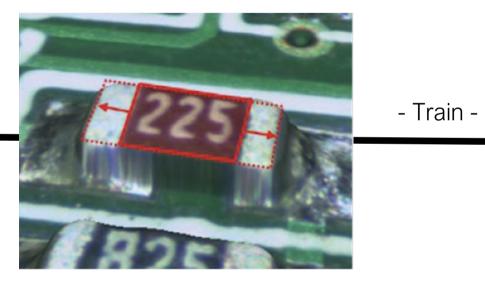


In this case, the NN model fails to look for a component.

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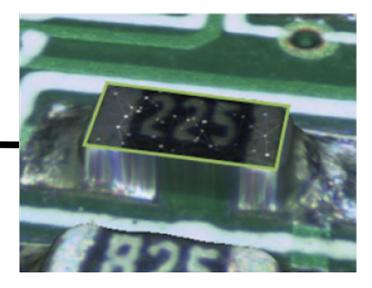
- Label -



The user defines the area around the component body.

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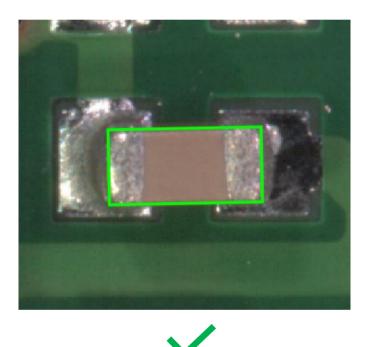


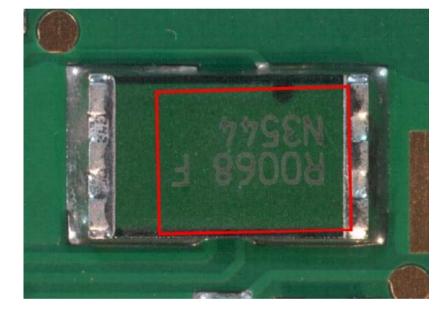
The final output: the NN Model has learned to locate the component correctly.

AI 2: Implementation of Trainable AI Neural Network Model

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• Neural Networks are a powerful tool, but sometimes they can fail, especially when they are used with data they have never seen





- **Training Manager** allows the user to train the Neural Network directly on the machine.
- It's possible to achieve impressive results on new data, preserving the performance on the old ones.

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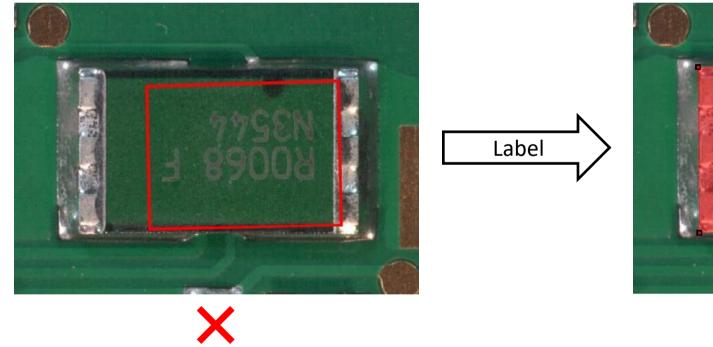
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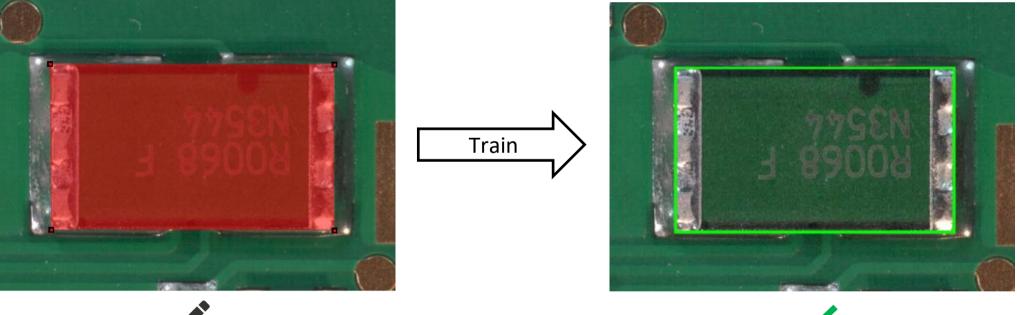
AI 2: Implementation of Trainable AI Neural Network Model

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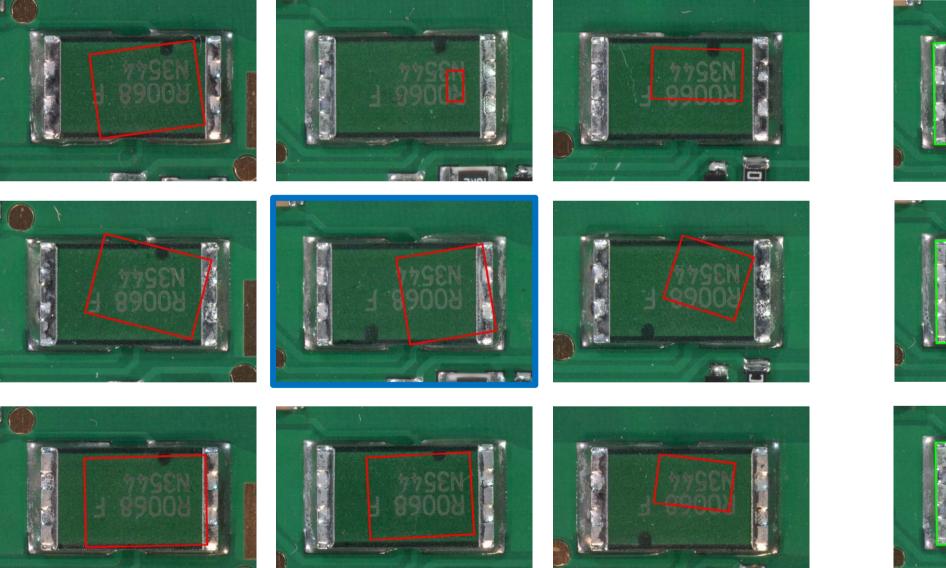


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AI 2: Implementation of Trainable AI Model

Learning without Forgetting

BEFORE



Location accuracy: 81.2%

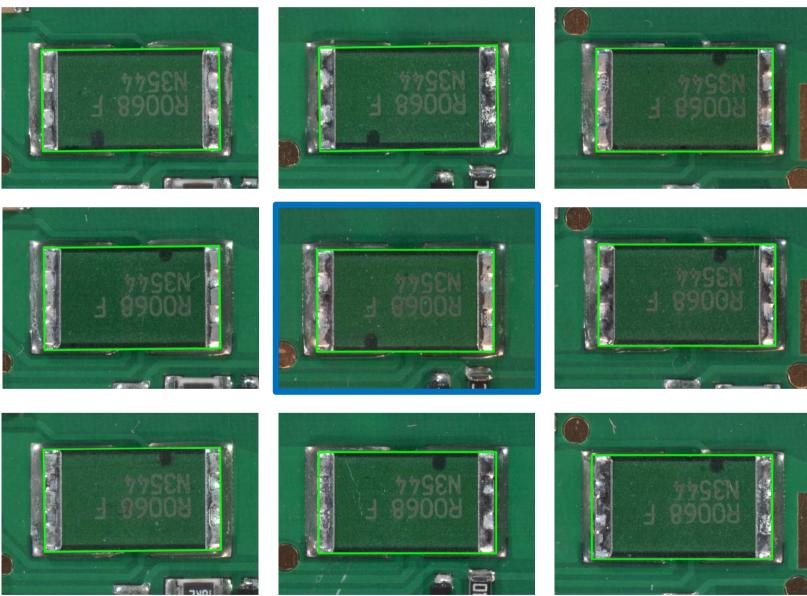
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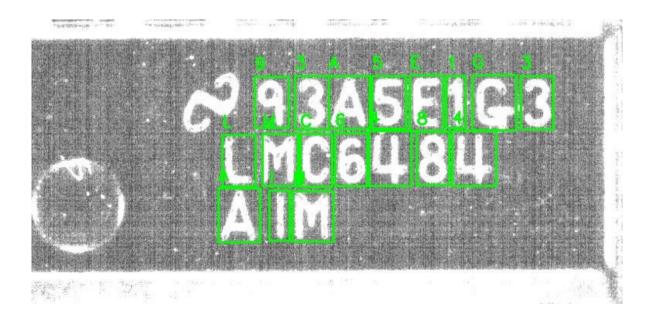


Location accuracy: 99.7%

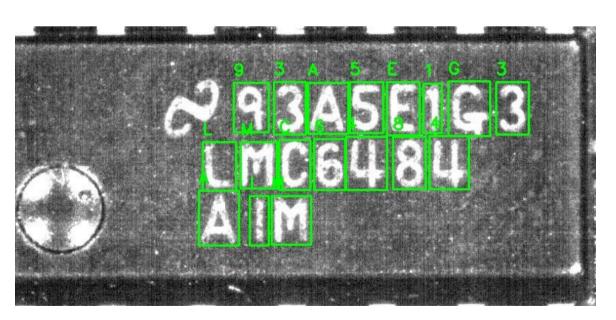
26

Two-step parallelized Recognition

- Advanced system composed by two deep
 99.98% accuracy with any kind of illumination and component conditions.
- Multi Character Detector and Siamese
 Architecture easily adaptable and customizable with new fonts.

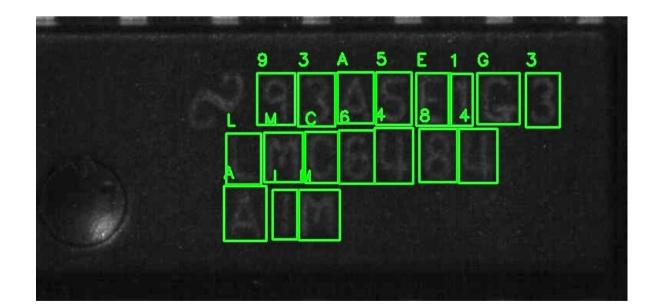


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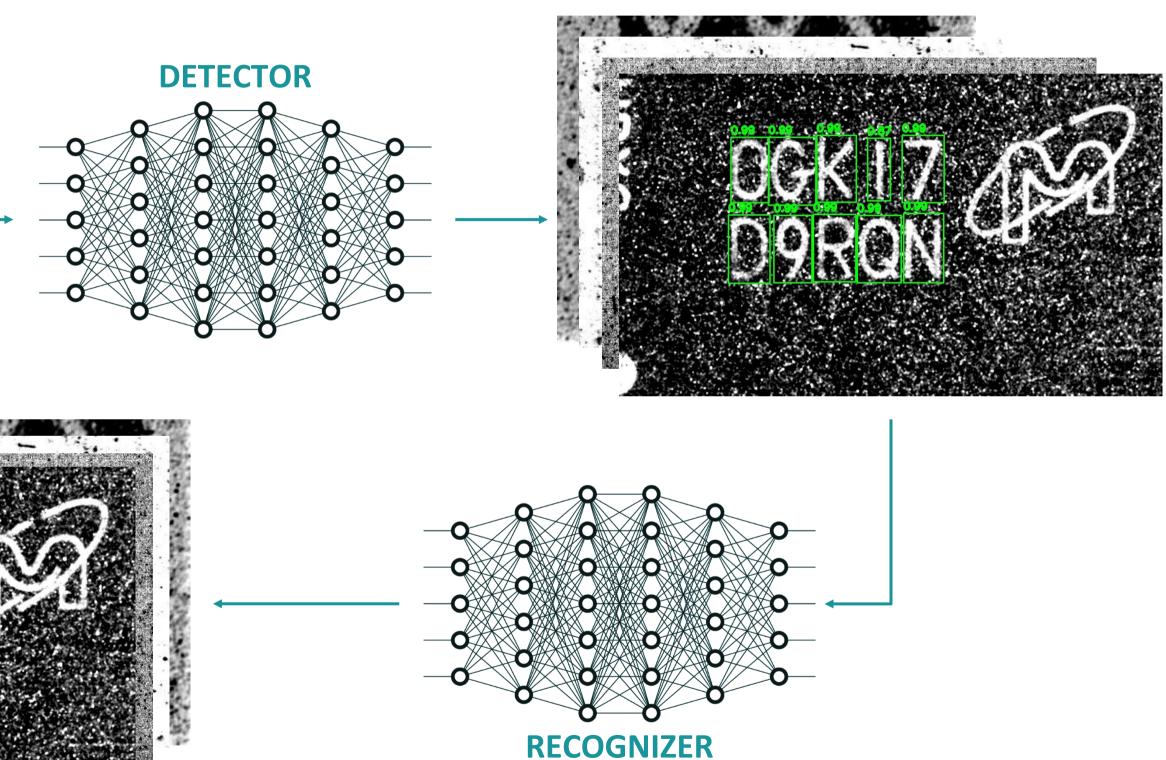
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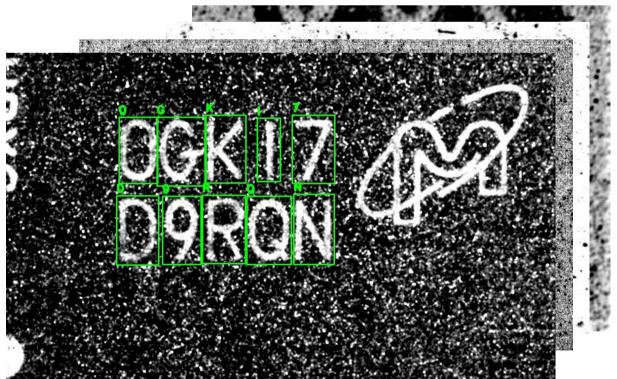




Two-step parallelized Recognition







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Delvitech OCR Example

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(9)	🔵 Daie Alignment		Auto ROI detection	Save For This Component
	ALTERNATIVE (PACKAGE LOGIC ID 0)		Auto NOT detection	COMMONS PARAMETERS
			Auto illumination	expected_text
<u>1111</u>		B 5 4 0	combination	* <u>B540</u>
0			Auto character	Expected text OCR ROI angle
-			location detection	• • •
-			Accurate character	
TH			recognition	Polarity check
<u></u>				Allow 180 deg rotation
<u>1991</u>	Found text: 'ONRP06 B540'	Found text: 'ONRPO6 B540'	Found text: 'ONRPO6 B540'	View Modes
3.	Viewmode:	Viewmode:	Viewmode:	Used for acquisition
-	1_WHITE	2_WHITE	3_WHITE	CAMERA_TOP
1				RING_LAYER_1 RING_COLOR_WHITE
				DIRECTION_MULTI
				RING_LAYER_2 RING_COLOR_WHITE
		B 5 4 0	B 5 4 0	DIRECTION_MULTI
			DO4U .	RING_LAYER_3 RING_COLOR_WHITE
				DIRECTION_MULTI



Daie - D13 ID 16	75411384852			
P	Online mode Daie Alignment			Save For This Component -
<u>1003</u>	ALTERNATIVE (PACKAGE LOGIC ID 0)			COMMONS PARAMETERS
	iable OCR even in ly visible situation!	T 4		expected_text *I4* COCR ROI angle O
<u>iu</u>				Polarity check
				Allow 180 deg rotation
1072 1072	Found text: " Viewmode:	Found text: 'T4' Viewmode:	Found text: 'T4' Viewmode:	View Modes ^
크	1_WHITE	2_WHITE	3_WHITE	CAMERA_TOP
		<u>T 4</u>	T 4	RING_LAYER_1 RING_COLOR_WHITE
				RING_LAYER_2 RING_COLOR_WHITE
				DIRECTION_MULTI
				RING_LAYER_3 RING_COLOR_WHITE DIRECTION_MULTI

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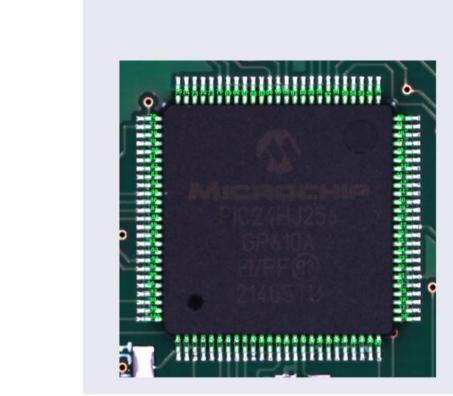
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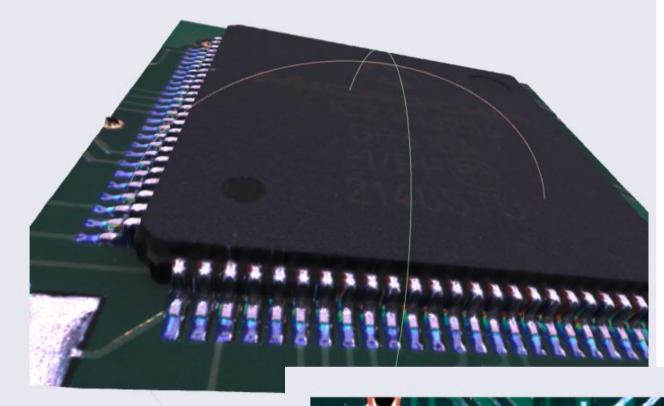
AI 4: Reliable and Flexible Pin Inspection

Neith Pin Detection based on Al-Model

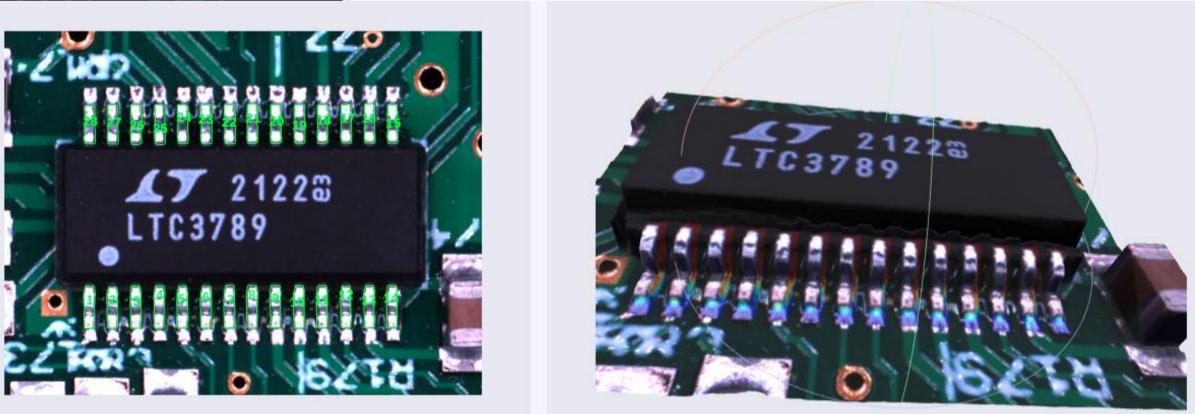
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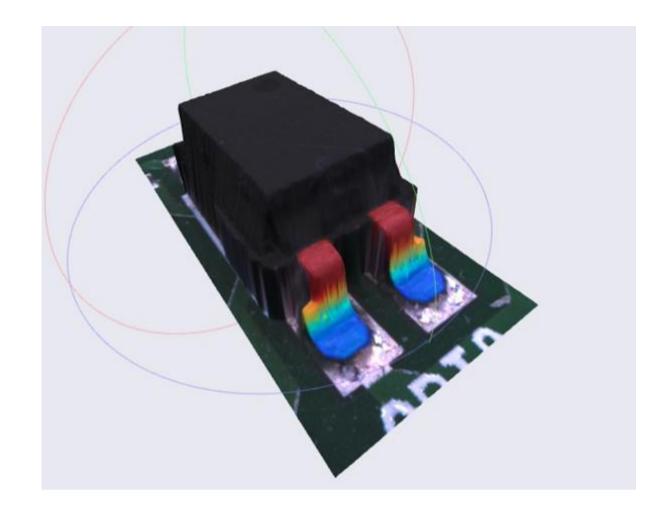
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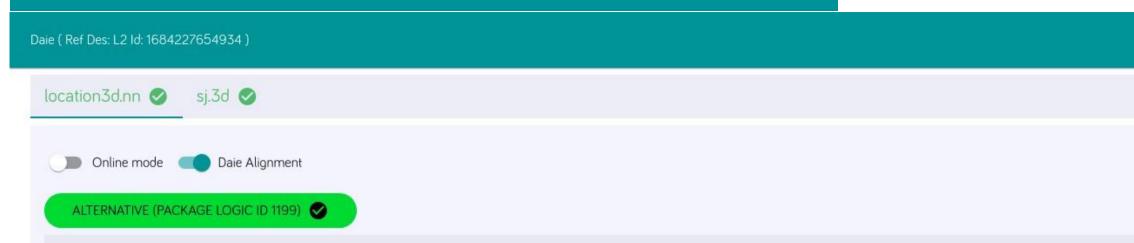
WWW WWW

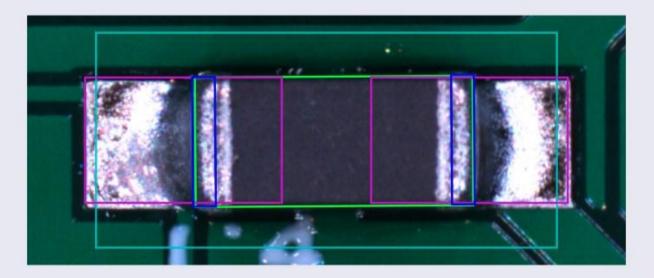




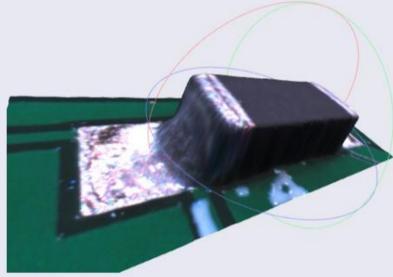


Neith Location Detection based on AI-Model





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Size

Expected X range: [2.70, 3.30] mm Expected Y range: [1.20 , 1.80] mm Expected Z range: [0.70 , 1.30] mm Actual X: 3.11 mm Actual Y: 1.45 mm Actual Z: 0.99 mm

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Lift

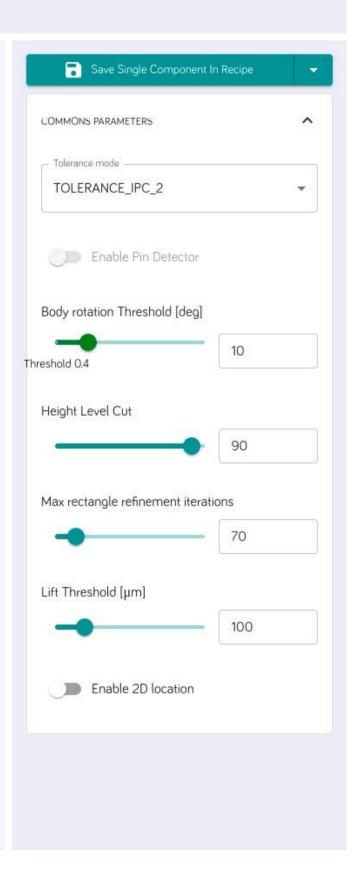
Bottom left corner: 0.01 mm Bottom right corner: 0.03 mm Upper right corner: 0.02 mm Upper left corner: 0.00 mm

IPC Acceptability Requirements

No pin violates max Side Overhang No pin violates max Toe Overhang No pin violates min End Overlap

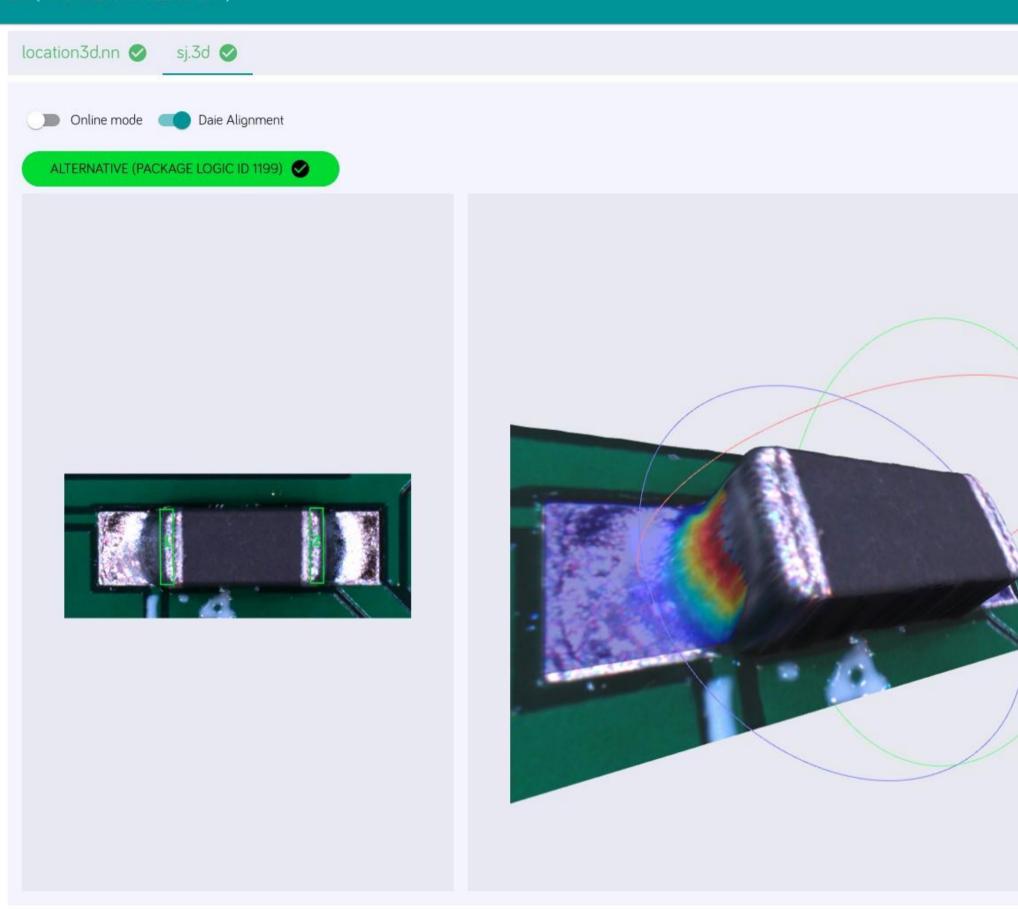
WWW WWW





Neith Solder Joint Inspection

Daie (Ref Des: L2 Id: 1684227654934)



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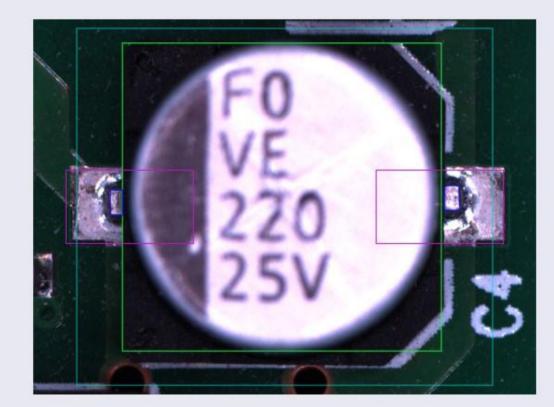
	>	<

COMMONS PARAMETERS	
- Tolerance mode	
TOLERANCE_UNSPECIFIED	2.8
Solder volume threshold	
35,2	50

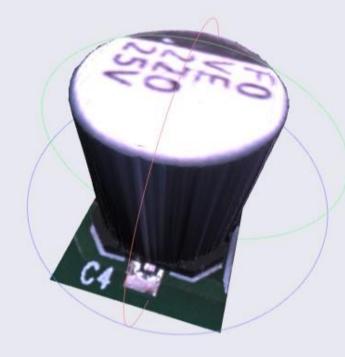
Neith AL Cap location Inspection

DAIE Component ref des: C4





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Size

Expected X range: [7.30 , 8.70] mm Expected Y range: [7.30 , 8.70] mm Expected Z range: [10.10 , 10.70] mm Actual X: 8.24 mm Actual Y: 7.95 mm Actual Z: 10.40 mm

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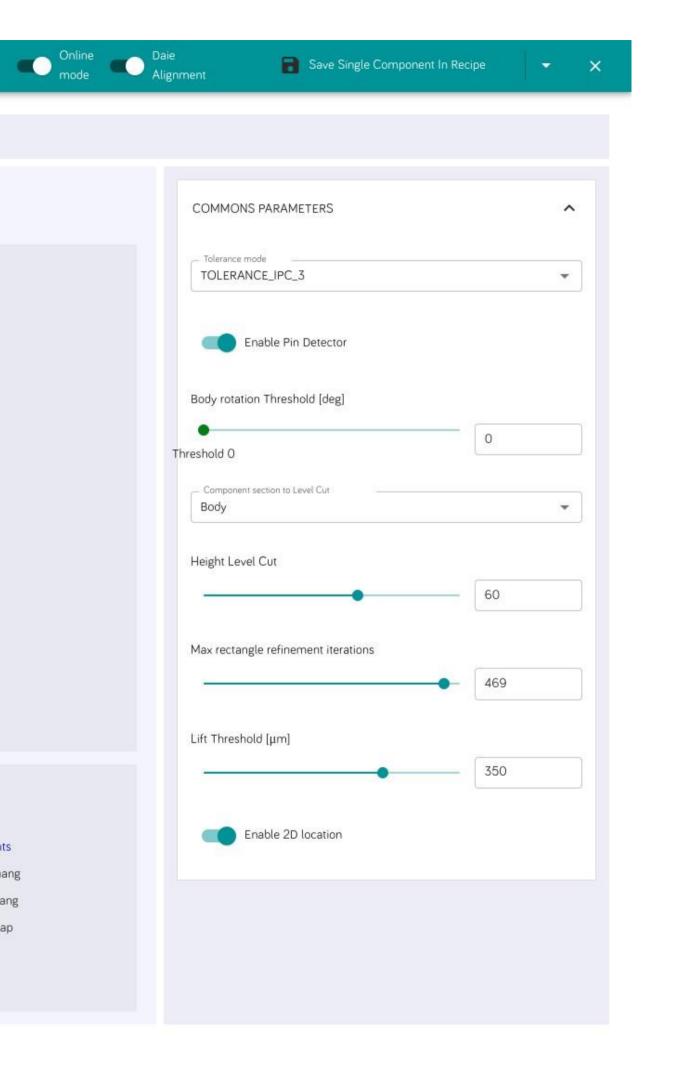
Lift

Bottom left corner: 0.09 mm Bottom right corner: 0.09 mm Upper right corner: 0.00 mm Upper left corner: 0.00 mm

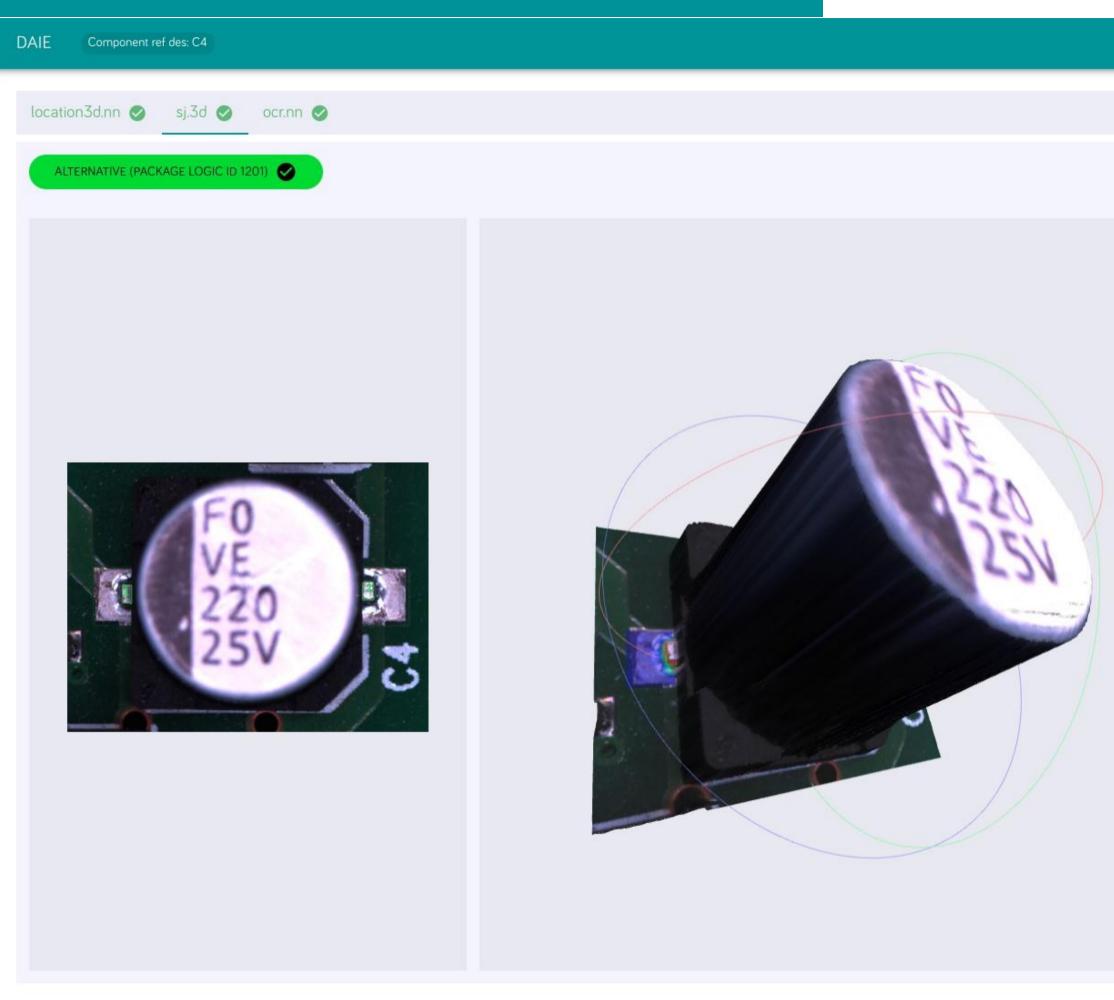
IPC Acceptability Requirements No pin violates max Side Overhang

No pin violates max Toe Overhang No pin violates min End Overlap





Neith AL Cap solder joint inspection

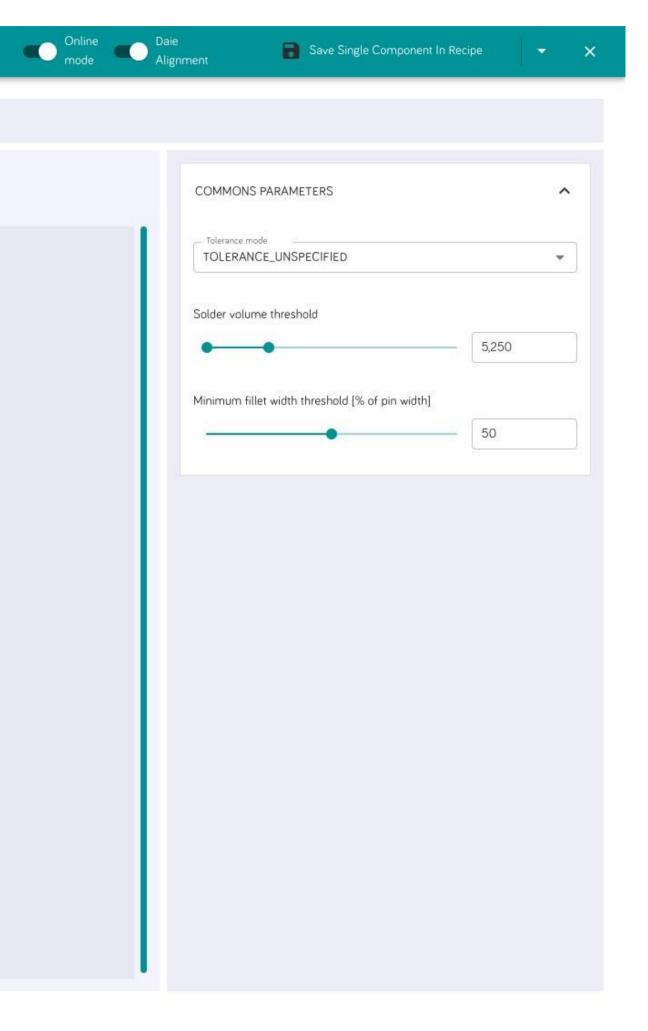


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Neith AL Cap OCR inspection

DAIE Component ref des: C4 location3d.nn 🤡 sj.3d 🥥 ocr.nn 🥥 ALTERNATIVE (PACKAGE LOGIC ID 1201) Best match: 'F0 VE 220 25V' Viewmode: WHITE NO POLARITY DEFECT Found text: Found text: Found text: '0 'F0 'FO 25V' VE VE 220 220 Viewmode: 25V' 25V' 1 WHITE

9

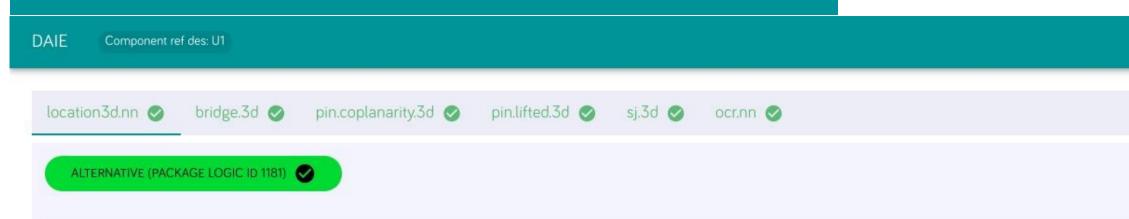
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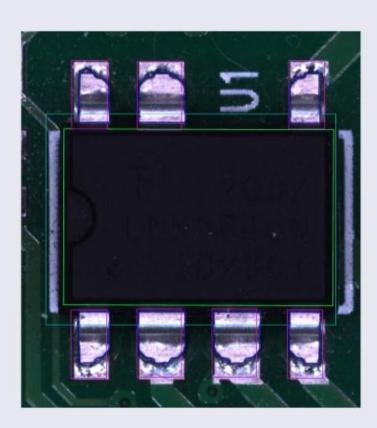




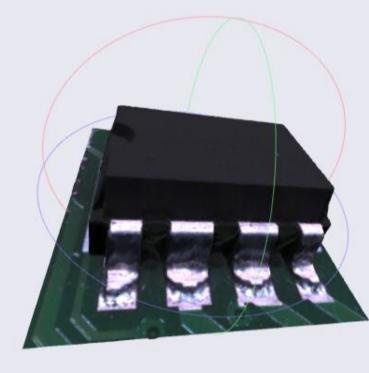
	COMMONS PARAMETERS	^
1	- expected_text	
	22025V	
	Expected text	
	OCR ROI angle	
	0	
	Polarity check	
	Allow 180 deg rotation	
	Open PARAMETER_TYPE_BOUNDBOX_PIC	KER
	View Modes	^
	View Modes	^
	View Modes	^
		^
	Used for acquisition	^
	Used for acquisition	^
	Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE	^
	Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE DIRECTION_MULTI	^
	Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE DIRECTION_MULTI RING_LAYER_2 RING_COLOR_WHITE	^
	Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE DIRECTION_MULTI RING_LAYER_2 RING_COLOR_WHITE DIRECTION_MULTI	^

Neith automatic body and pin detection





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Size

Expected X range: [8.45 , 10.45] mm Expected Y range: [5.35 , 7.35] mm Expected Z range: [3.30 , 3.70] mm Actual X: 9.09 mm Actual Y: 5.93 mm Actual Z: 3.51 mm

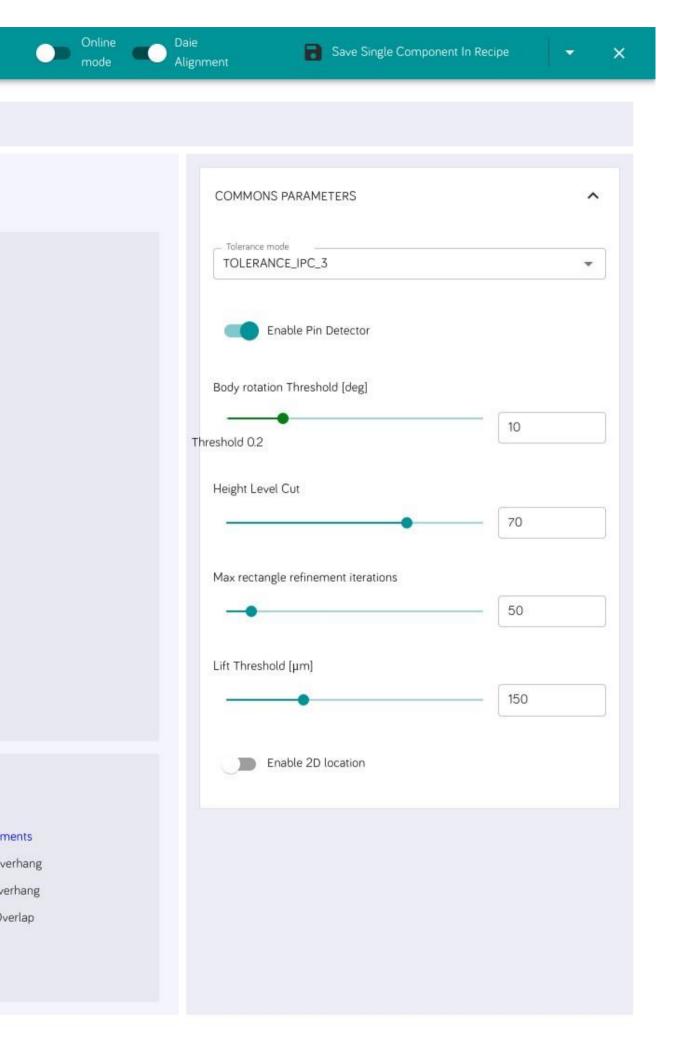
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Lift

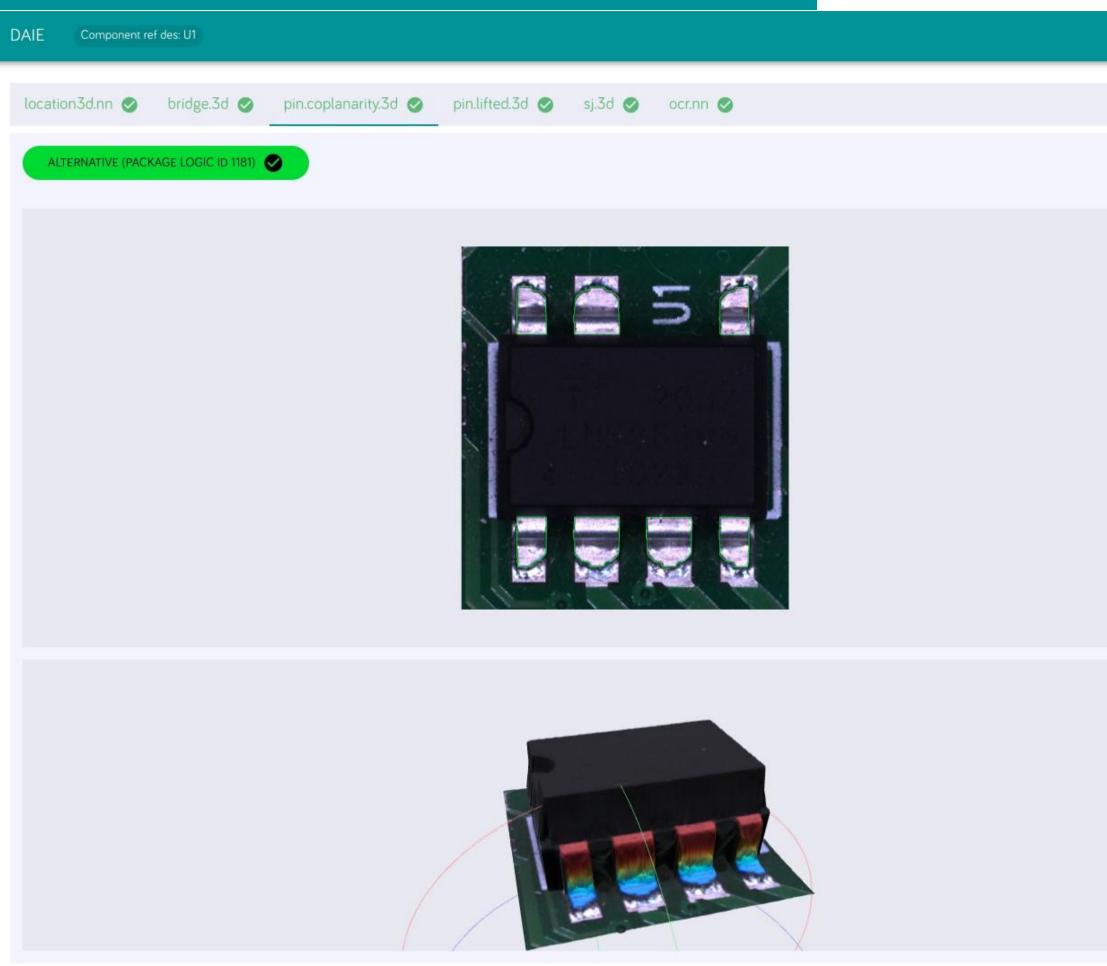
Bottom left corner: 0.01 mm Bottom right corner: 0.03 mm Upper right corner: 0.02 mm Upper left corner: 0.00 mm

IPC Acceptability Requirements No pin violates max Side Overhang No pin violates max Toe Overhang No pin violates min End Overlap









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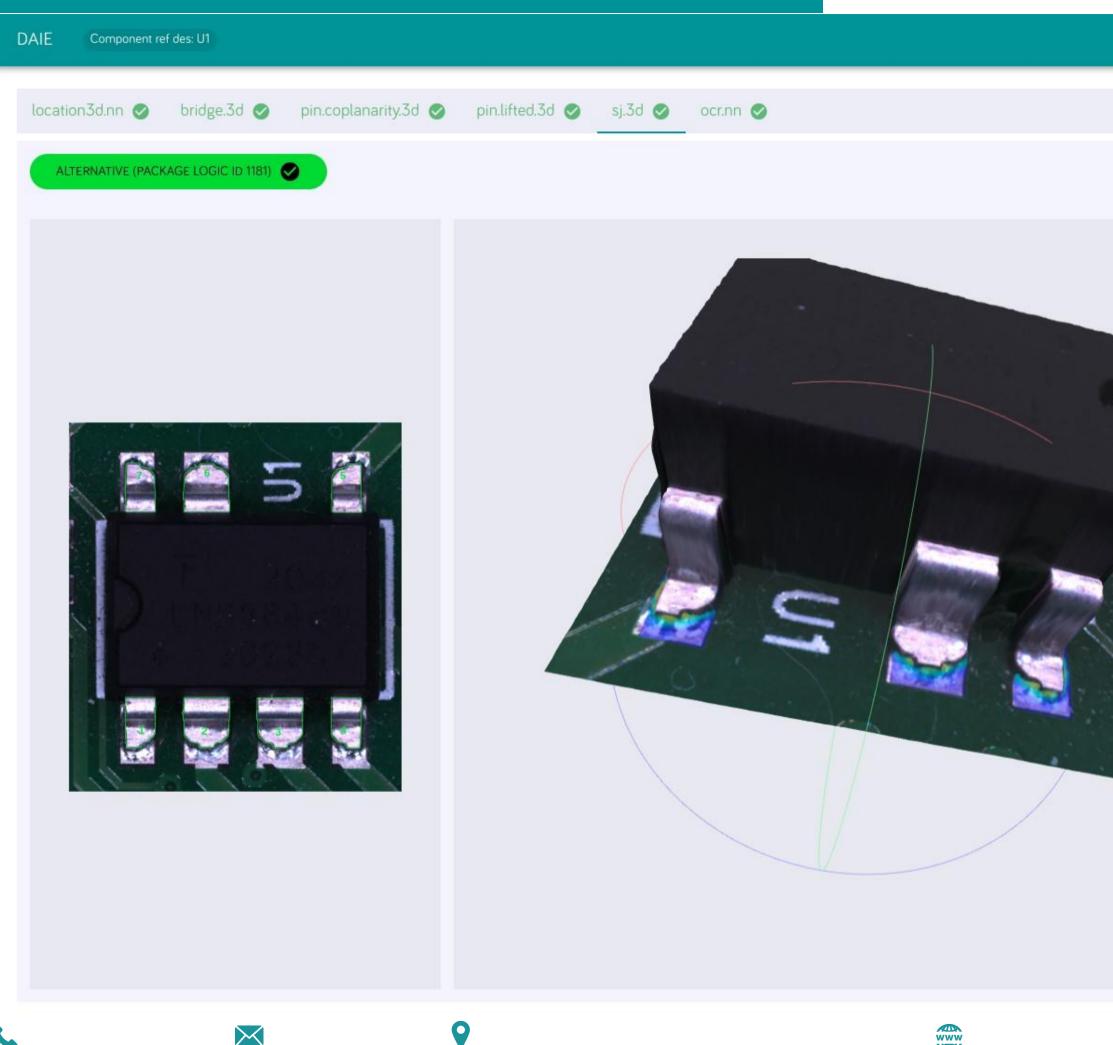
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Online mode	Daie Save Single Component In Recipe 🔹 🗙
	COMMONS PARAMETERS
1	Pin Lift Threshold [mm]
_	

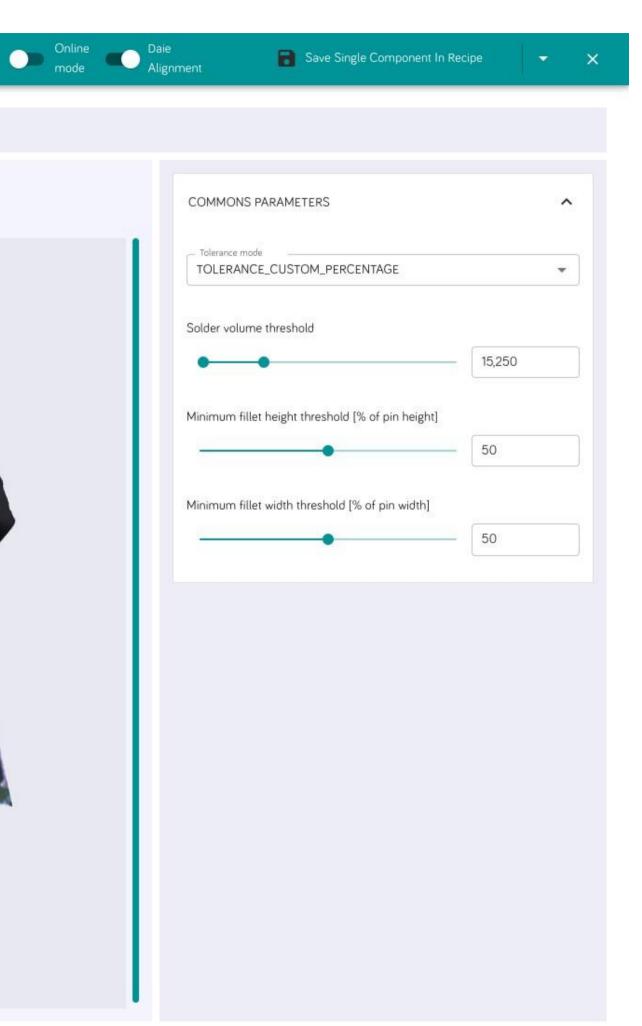
Neith automatic solder joint inspection

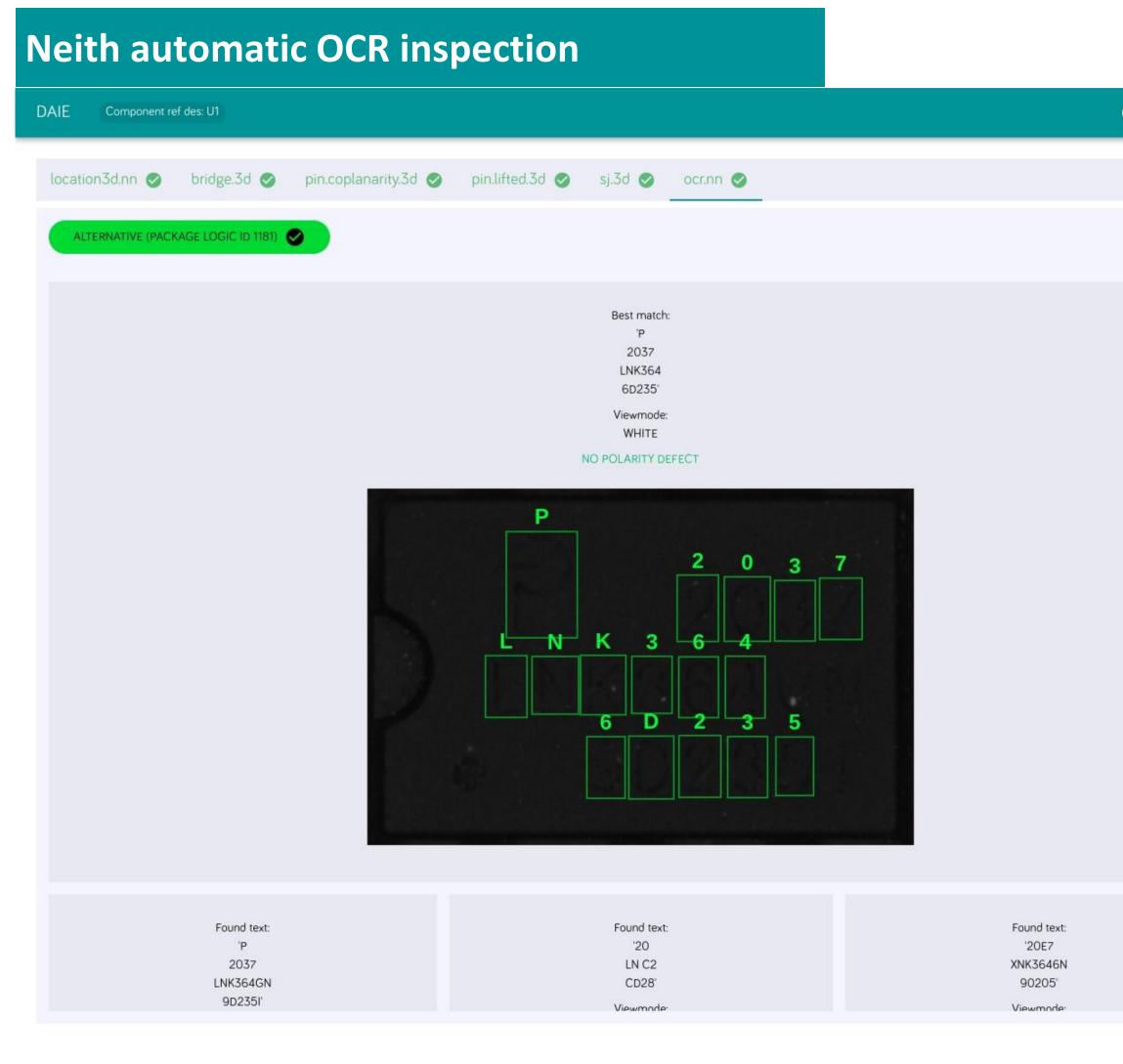


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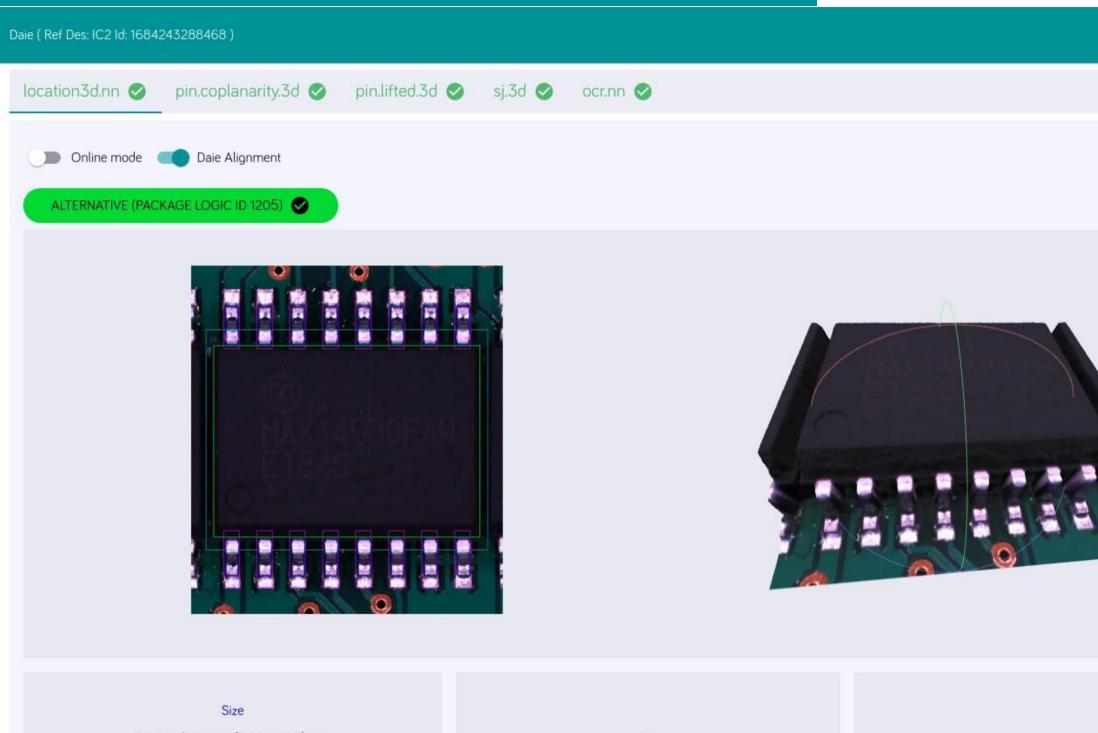
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COMMONS PARAMETERS	,	~
 - expected_text		
2037		
Expected text		
OCR ROI angle		
	0	Ĩ
Polarity check		
Allow 180 deg rotation		
Allow 180 deg rotation		
	CKER	
Allow 180 deg rotation Open PARAMETER_TYPE_BOUNDBOX_PIC	CKER	
	CKER	
	CKER	
Open PARAMETER_TYPE_BOUNDBOX_PIC		
Open PARAMETER_TYPE_BOUNDBOX_PIC		
Open PARAMETER_TYPE_BOUNDBOX_PIC View Modes		
Open PARAMETER_TYPE_BOUNDBOX_PIC		
Open PARAMETER_TYPE_BOUNDBOX_PIC View Modes Used for acquisition CAMERA_TOP		
Open PARAMETER_TYPE_BOUNDBOX_PIC View Modes Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE		
Open PARAMETER_TYPE_BOUNDBOX_PIC View Modes Used for acquisition CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE DIRECTION_MULTI	^	
Open PARAMETER_TYPE_BOUNDBOX_PIC View Modes View Modes Used for acquisition Image: CAMERA_TOP RING_LAYER_1 RING_COLOR_WHITE DIRECTION_MULTI RING_LAYER_2 RING_COLOR_WHITE	^	

Neith IC automatic body and pin detection



0

Expected X range: [9.00 , 11.00] mm Expected Y range: [6.00 , 8.00] mm Expected Z range: [2.20 , 2.80] mm Actual X: 10.25 mm Actual Y: 7.36 mm Actual Z: 2.50 mm

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Lift

Bottom left corner: 0.02 mm Bottom right corner: 0.01 mm Upper right corner: 0.00 mm Upper left corner: 0.00 mm

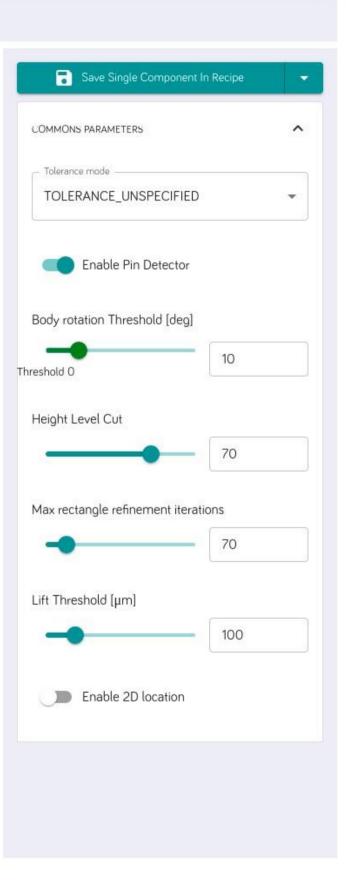
IPC Acceptability Requirements

No pin violates max Side Overhang No pin violates max Toe Overhang No pin violates min End Overlap

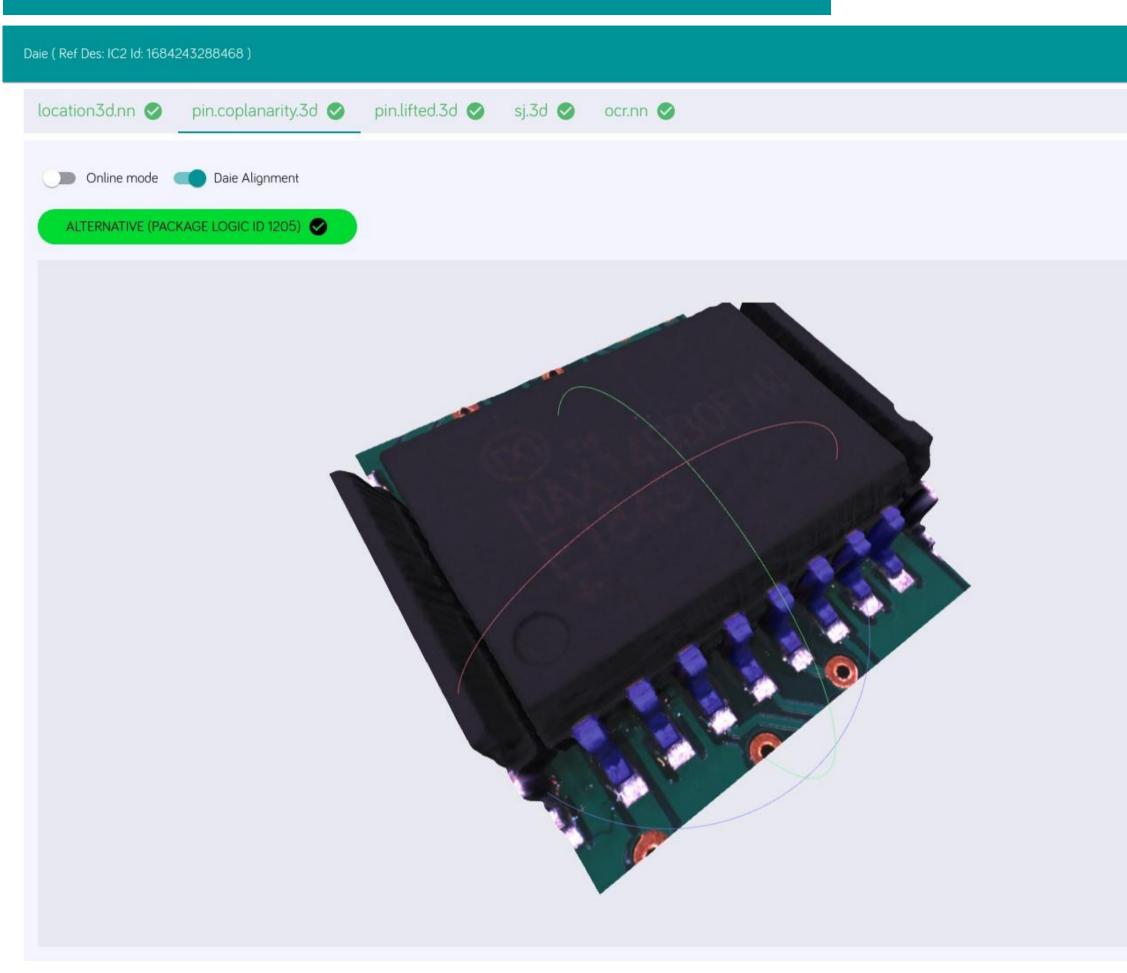
WWW WWW







Neith IC automatic pin coplanarity inspection

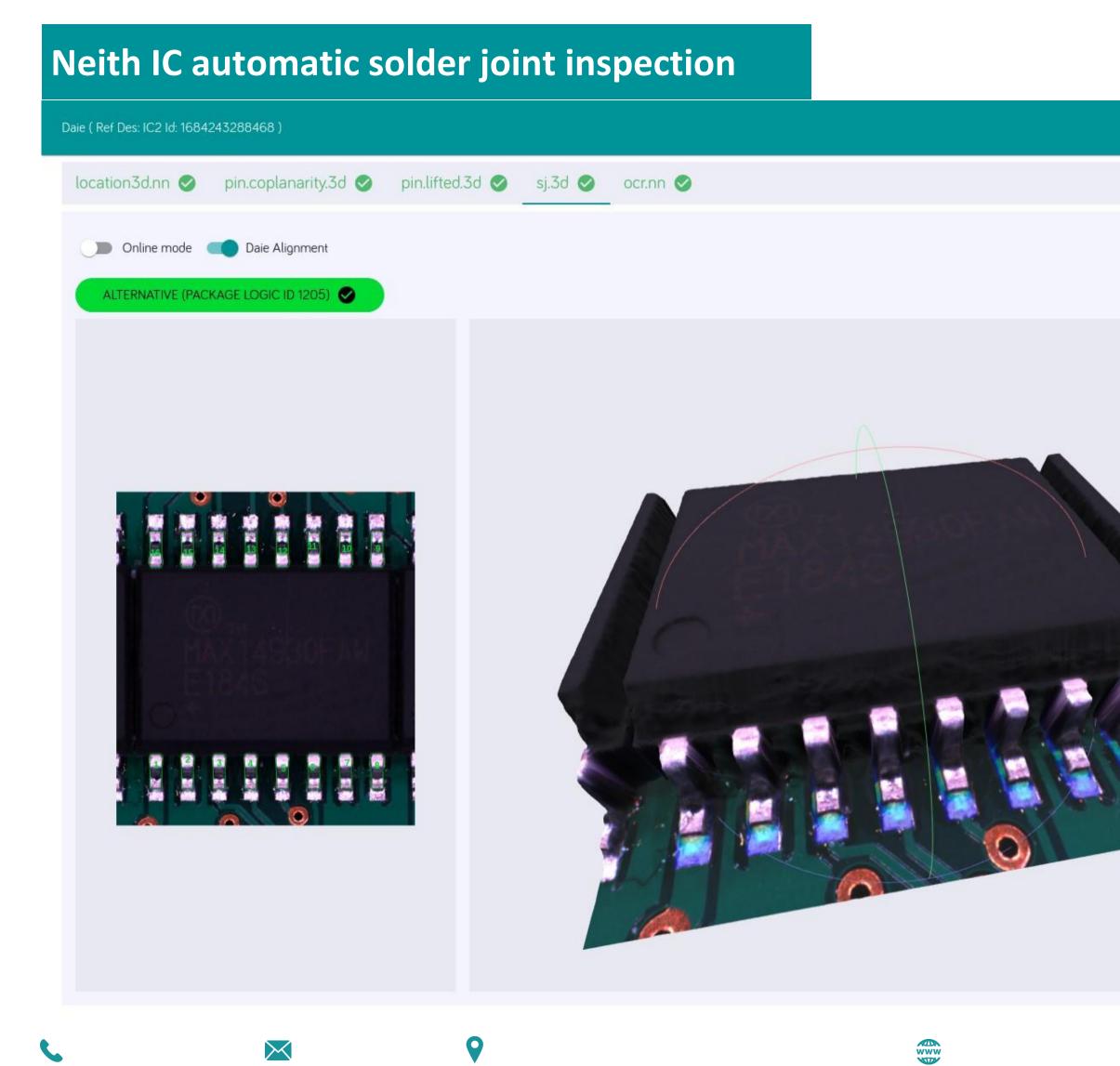


0

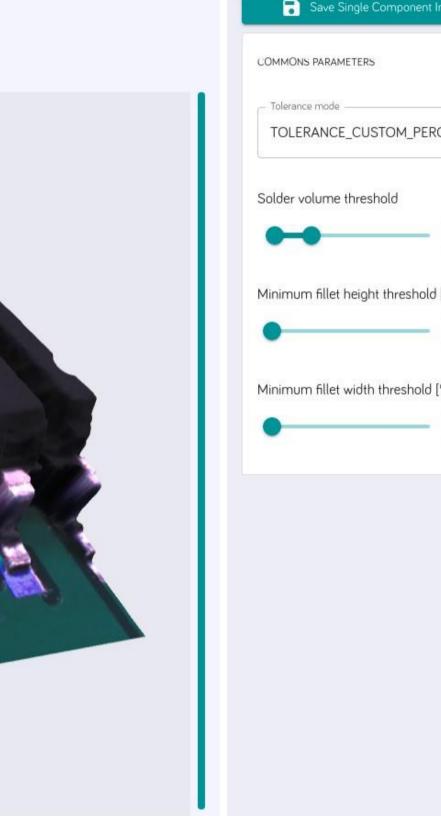
 \succ

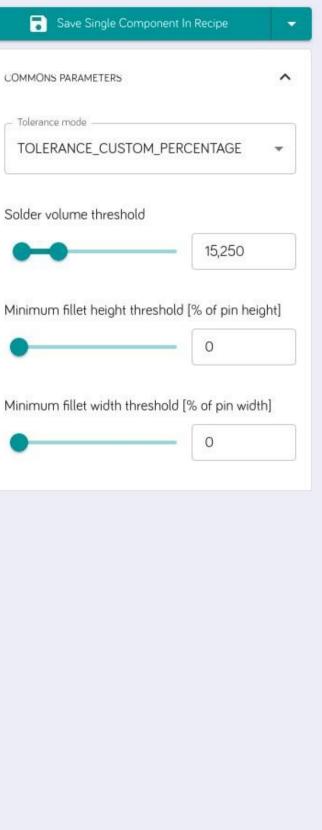


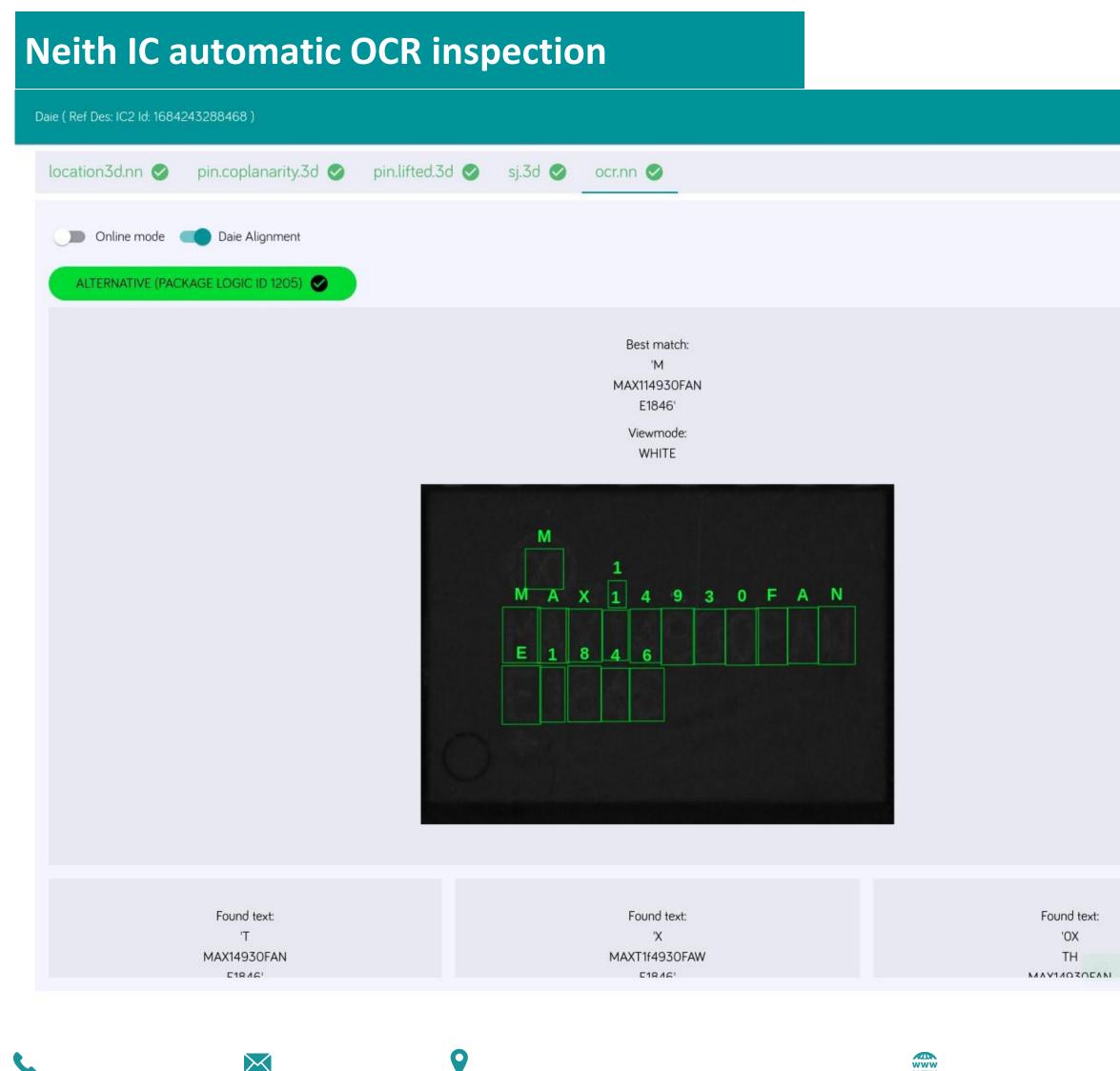
Save Single Component In Rei	cipe 👻	
COMMONS PARAMETERS	^	
Pin Lift Threshold [mm]		
	21	ļ











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WWW WWW



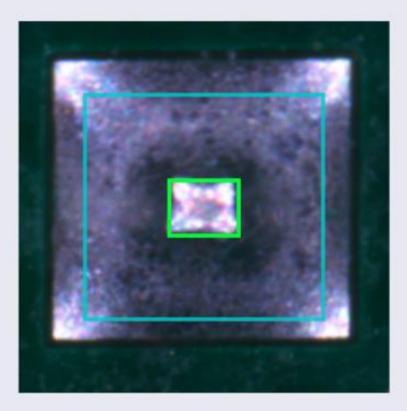
	•
COMMONS PARAMETERS	^
 - expected_text	
14930	
Expected text	
OCR ROI angle	
• • •	
Polarity check Allow 180 deg rotation	
Open PARAMETER_TYPE_BOUNDBC	DX_PICKER
View Modes	^
Subsect for acquisition	
CAMERA_TOP	
RING_LAYER_1 RING_COLOR_W	HITE
DIRECTION_MULTI	
RING_LAYER_2 RING_COLOR_W	/HITE
DIRECTION_MULTI	

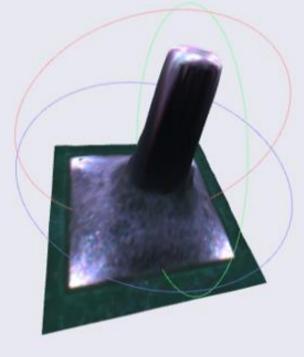
Neith THT Pin and solder in 3D

DAIE Component ref des: T31

location3d.nn 🥑







Size

Expected X range: [0.30 , 0.70] mm Expected Y range: [0.30 , 0.70] mm Expected Z range: [1.50 , 2.10] mm Actual X: 0.41 mm Actual Y: 0.33 mm Actual Z: 1.99 mm

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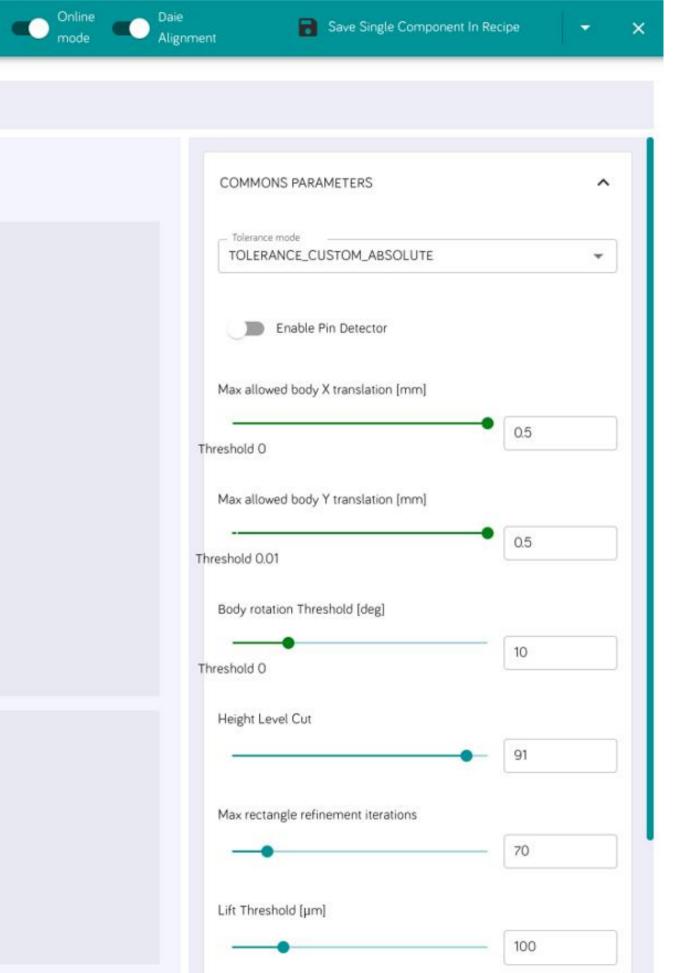
9

Lift

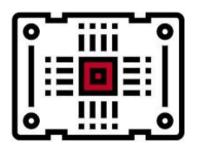
Bottom left corner: 0.00 mm Bottom right corner: 0.00 mm Upper right corner: 0.00 mm Upper left corner: 0.00 mm

> WWW WWW





USE CASE: Self- Programming



Optional Placement CAD

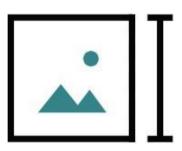


Image Acquisition and Height Map

Delvitech











Body Definition Lead Definition Inspector Assignment Polarity OCR



Automatic Component Definition and **Optimal Inspectors**

USE CASE: multi site sharing

COMPETITOR'S SOLUTION DECOUPLED DIFFERENT MACHINES

Each machine tuning its own component library





Each machine programmed separately

Different sites leading to different quality







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DELVITECH SOLUTION CLOUD-NATIVE



Central library for knowledge sharing & consistency



Al based self-programming to avoid human factor



Similar quality and compliance at global level

USE CASE: predictivity (SUPSI Project)



GOOD

GOOD

GOOD



Delvitech







ERROR -> WASTE

Optimal setup

Reduced waste

Increased profitability

Minor CO2 footprint

The information contained in this document is confidential. www.alldataee.com

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Artificial Intelligence Applied to AOI

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